



**PRIMARY  
FOREST PRODUCTS  
INDUSTRY & TIMBER USE  
MINNESOTA  
1973**

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## **FOREWORD**

This publication contains the results of the first detailed study of forest industry and industrial roundwood production in Minnesota since 1960. Such detailed information is necessary for intelligent planning and decisionmaking in wood procurement, forest resource management, and forest industry development. Also, researchers need current forest industry and industrial roundwood information for planning projects.

Many of the comparisons in this report are for 1960 and 1973, although these years may not be typical of Minnesota timber products output and use. Available production and receipt data for specific products in intervening or previous years are included for comparative purposes.

Special thanks are given to the primary wood-using firms that supplied information for this study. Their cooperation is greatly appreciated.

Quantities shown may vary slightly from one table to another because of rounding differences but these differences are insignificant.

## HIGHLIGHTS

- Active primary wood-using mills declined from 1,861 in 1953 to 1,345 in 1960 to 253 in 1973, but the average volume of logs and bolts processed per mill increased several fold.
- Industrial roundwood production rose 21 percent from 1960 to 1973.
- Ninety-four percent of the 141.2 million cubic feet of industrial roundwood cut in 1973 was pulpwood (71 percent) and saw logs (23 percent).
- Estimated timber removals (from growing stock on commercial forest land) for industrial roundwood in 1973 were 136.1 million cubic feet compared to 107.3 million cubic feet in 1960.
- Forty-seven percent of timber removals was aspen.
- Pulpwood production was 1.38 million cords in 1973 compared to 1.05 million cords in 1960.
- Saw log production was 178 million board feet, 6 percent higher than in 1960. Two thirds was hardwood, half of which was aspen.
- Average lumber production per sawmill was 750,000 board feet.
- Sawmills in Itasca, St. Louis, and Clearwater Counties cut 44 percent of Minnesota's lumber.
- Veneer log production in 1973 was half the average annual production between 1954 and 1963.
- Seventy-one percent of coarse residue generated by primary mills was used.
- Additional markets are needed for fine residue and bark. Seventy-five percent of the fine residue and 79 percent of the bark generated by primary mills was not used.

# PRIMARY FOREST PRODUCTS INDUSTRY AND TIMBER USE, MINNESOTA, 1973

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## PRIMARY FOREST INDUSTRY — INDUSTRIAL ROUNDWOOD

Minnesota's primary<sup>1</sup> forest industry dropped to 253 active mills in 1973 from 1,345 in 1960 and 1,861 in 1953. Many small mills closed due to competition from larger, more efficient, and better-financed mills. Major mills are concentrated in the eastern half of Minnesota and particularly in the Northern Pine and Northern Aspen-Birch Units (fig. 1).

Industrial roundwood receipts in 1973 at all mills (except treating plants) were 121.3 million cubic feet, one-third higher than in 1960. More than half (53 percent) was aspen and about one-third (32 percent) was softwoods. Hardwood receipts in 1973 were more than 50 percent greater than in 1960, but softwood receipts fell about 5 percent. Minnesota mills (excluding treating plants) imported only 1 percent of their roundwood requirements in 1973.

Industrial roundwood production in 1973 was 141.2 million cubic feet, up from 116.9 million cubic feet in 1960. From 1960 to 1973 softwood production declined an average 1.7 percent annually while hardwood production rose an average

4.3 percent annually. Pulpwood and saw logs comprised 94 percent of the industrial roundwood produced in 1973.

Large quantities of the roundwood required by industry in 1973 was harvested from public land — 70 percent of the softwood volume and 47 percent of the hardwood. Production by owner class was:

| Owner class     | Softwood                | Hardwood |
|-----------------|-------------------------|----------|
|                 | (In million cubic feet) |          |
| Federal:        |                         |          |
| National Forest | 11.1                    | 9.2      |
| Other           | 4.3                     | 2.9      |
| State           | 15.4                    | 11.9     |
| County          | 6.6                     | 17.0     |
| Private:        |                         |          |
| Forest industry | 7.7                     | 9.7      |
| Other           | 8.0                     | 37.4     |
| All owners      | 53.1                    | 88.1     |

The Northern Aspen-Birch and Northern Pine Units furnished all but 1 percent of the industrial roundwood harvested from public land in 1973.

## TIMBER REMOVALS FOR INDUSTRIAL ROUNDWOOD

Estimated timber removals (from growing stock on commercial forest land) for industrial

<sup>1</sup> Mills receiving roundwood or chips from roundwood are primary mills.

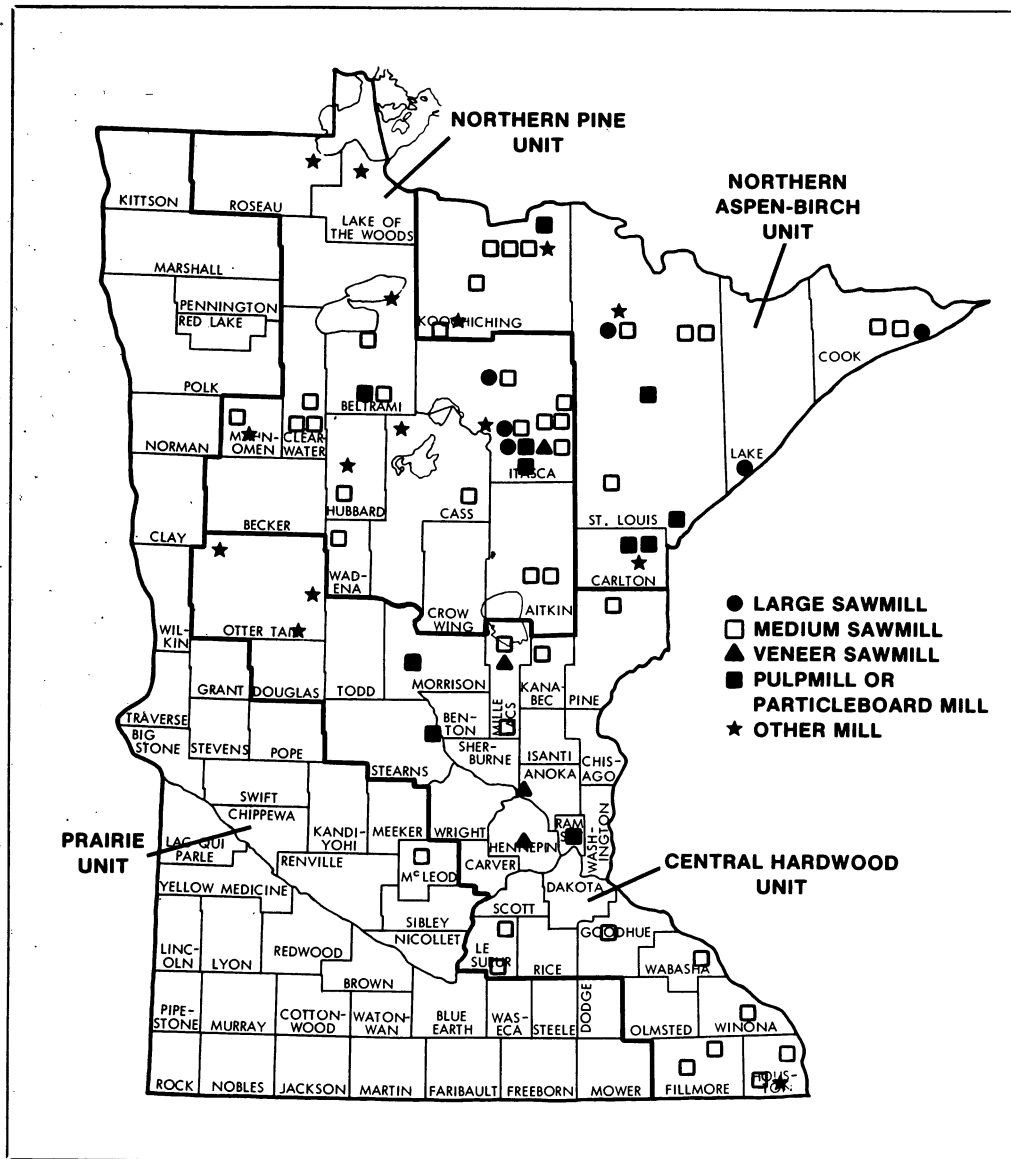


Figure 1.— Primary wood-using plants and Forest Survey Units in Minnesota, 1973. Sawmills are classed by volume of lumber produced in 1973: large = 5 million board feet or more; medium = 1 to 4.999 million board feet (smaller sawmills not shown). The Forest Survey Units are the geographic areas used by the Resources Evaluation Project to report periodic inventories and use of the Nation's forest resources.

roundwood in 1973 were 136.1 million cubic feet, 27 percent more than in 1960. Softwood and hardwood removals in 1960 and 1973 were:

|          | Removals                |      | Percent change |
|----------|-------------------------|------|----------------|
|          | 1960                    | 1973 |                |
|          | (in million cubic feet) |      |                |
| Softwood | 60.2                    | 51.5 | -14            |
| Hardwood | 47.1                    | 84.6 | +80            |

Before using these data, the relation between industrial roundwood production and timber removals should be reviewed (table 1): Eight percent of the industrial roundwood came from nongrowing stock and was not part of the timber removals. Also, timber removals for fuelwood and noncommercial posts or other removals are not included (see footnote 3, table 1). However, logging residue from growing stock generated during production of industrial roundwood is added to industrial roundwood harvested from growing stock to determine timber removals for industrial roundwood.

In 1973, removals in principal species<sup>2</sup> were:

| Species     | Removals             |
|-------------|----------------------|
|             | (Million cubic feet) |
| Jack pine   | 17.7                 |
| Spruce      | 17.4                 |
| Balsam fir  | 6.2                  |
| Red pine    | 3.7                  |
| White pine  | 3.1                  |
| Aspen       | 64.5                 |
| Paper birch | 4.9                  |
| Red oak     | 3.3                  |

Aspen clearly dominated 1973 timber removals; it comprised nearly half (47 percent) of all timber removals and three-fourths of hardwood removals.

Five counties each had more than 8 million cubic feet of removals — St. Louis, Koochiching, Itasca, Beltrami, and Lake. Together they accounted for 65 percent of timber removals for industrial roundwood in 1973.

<sup>2</sup> Common and scientific names of all species mentioned in this report are listed in the Appendix.

Table 1.—*Industrial roundwood production, timber removals, and their relation, Minnesota, 1973*  
(In million cubic feet)

| Item                         | From growing stock on commercial forest land | From nongrowing stock <sup>1</sup> | Total |
|------------------------------|----------------------------------------------|------------------------------------|-------|
|                              |                                              |                                    |       |
| Industrial roundwood:        |                                              |                                    |       |
| Pulpwood                     | 90.8                                         | 9.4                                | 100.2 |
| Saw logs                     | 31.1                                         | 0.8                                | 31.9  |
| Other <sup>2</sup>           | 8.4                                          | 0.7                                | 9.1   |
| Subtotal                     | 130.3                                        | 10.9                               | 141.2 |
| Logging residue              | 5.8                                          | (4)                                | (4)   |
| Timber removals <sup>3</sup> | 136.1                                        |                                    |       |

<sup>1</sup> Includes cull trees, dead trees, saplings, and trees on nonforest land.

<sup>2</sup> Includes veneer logs, poles, commercial posts, piling, particleboard, bolts, shaving bolts, lath bolts, charcoal bolts, and chips from roundwood.

<sup>3</sup> For industrial roundwood only. Does not include timber removals for fuelwood and noncommercial posts or other removals. Other removals are growing stock trees removed but not used for products or trees left standing but "removed" from the commercial forest land classification by land use change.

<sup>4</sup> Not available.

## PULPWOOD

Pulpwood production was 1.4 million cords in 1973, higher than in any previous year. Ninety-two out of 100 cords were roundwood; the remainder was wood residue (used at pulpmills) from sawmills, veneer mills, and other mills. Until 1966, the residue component of annual production never exceeded 1 percent (fig. 2).

During the last quarter century, hardwood roundwood has become a more important component of pulpwood output. Aspen has always been the dominant hardwood cut for pulp; nine-tenths was aspen in 1973. Since 1968, however, the increase in the average annual rate of production from other hardwoods has been greater than for aspen (fig. 3).

From 1964 to 1973, an average of 213,000 cords of pine were cut per year, and pine was the major softwood pulping species. Spruce was close behind with an average of 195,000 cords per year. Pine pulpwood cut in 1973 consisted of jack pine (90 percent), red pine (6 percent), and white pine (4 percent). No noticeable harvesting trend for pine

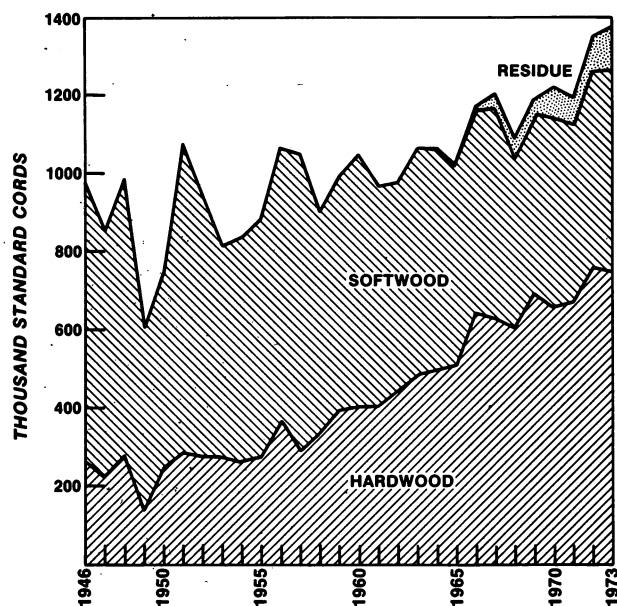


Figure 2.—Minnesota pulpwood production trends, 1946-1973.

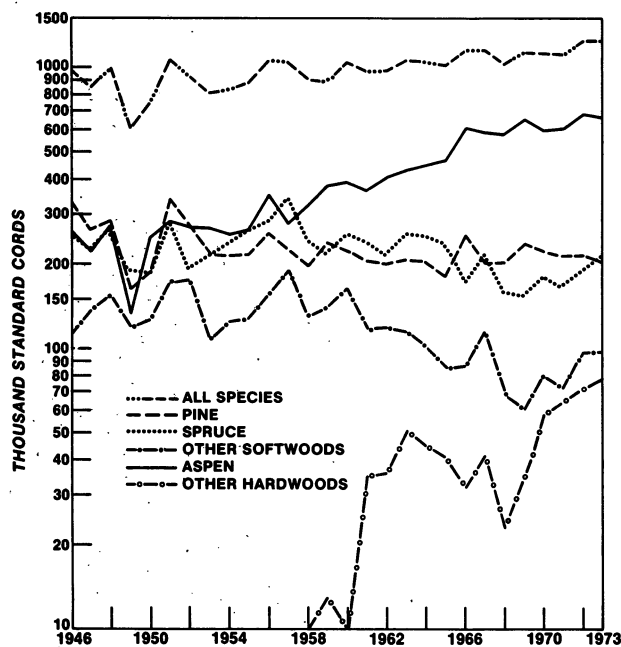


Figure 3.—Minnesota round pulpwood production by species groups, 1946-1973.

and spruce has been evident in recent years. Some mills are highly dependent on these species for manufacturing paper products. Generally, pulpwood harvesting from other softwoods has been declining since 1957.

Most (84 percent in 1973) Minnesota pulpwood is used in the State. Wisconsin is the major out-of-State consumer. Pine, spruce, and aspen are the principal export species.

Nine Minnesota mills received 1.2 million cords of pulpwood in 1973, near the record high set in 1972 (fig. 4). All but 13 percent was roundwood and only 6 percent was imported (primarily as residue chips) from other States and Canada.

Pulpwood receipts rose an average 2.7 percent yearly since 1946. Several sharp gains and losses during this period resulted from mills adjusting their wood inventories and meeting changing demands for their products. Demand for aspen has been strong in recent years; demand for softwoods has been stable. Birch consumption since 1970 has equalled consumption of all other hardwoods except aspen. Use of residue for pulpwood has grown rapidly since 1965.

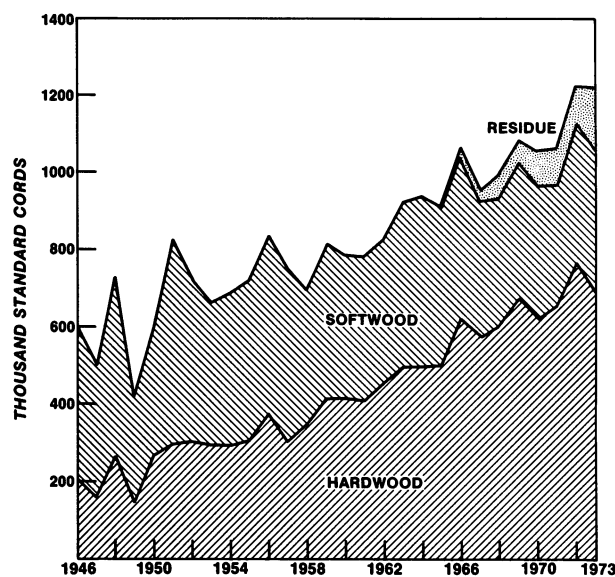


Figure 4.—Pulpwood receipts in Minnesota, 1946-1973.

## SAW LOGS

Minnesota loggers harvested 178 million board feet of saw logs in 1973, a 6 percent rise from 168 million board feet cut in 1960. Saw log demand was heavy for railroad ties, pallets, furniture, crating, and construction.

Sixty-nine percent of the output was hardwoods; half of the hardwood was aspen. Other important species cut were red oak, white pine, jack pine, red pine, and elm.

Minnesota mills sawed all but 7 million board feet of these logs. Wisconsin mills procured 96 percent of the export logs; principal species purchased were red oak, balsam fir, and basswood.

Aspen output climbed 23 million board feet from 1960 as it found widespread acceptance for furniture parts and pallets and greater acceptance in construction. Overall, hardwood saw log production rose 30 million board feet. In contrast, softwood saw log output fell 21 million board feet compared to 1960; major losses were in white pine (11 million board feet) and jack pine (10 million board feet). Meanwhile, demand for cedar, an underutilized species, more than doubled.

Northern Pine Unit forests furnished half (51 percent) of the saw logs including 72 percent of the aspen, 80 percent of the jack pine, and 54 percent of the red pine.

Loggers in the Northern Aspen-Birch Unit cut one-fourth of the saw log volume including a majority of the white pine, balsam fir, spruce, and cedar. Four southeastern counties, where railroad tie markets are strong, supplied 59 percent of the red oak volume.

Top-producing counties were Itasca, St. Louis, Clearwater, and Koochiching. Half (48 percent) of the aspen saw log output came from Itasca County. White and red pine demand was strong in St. Louis County.

More than 200 Minnesota sawmills procured 172 million board feet of logs in 1973. Imports, totaling less than 2 million board feet, came from Iowa and Wisconsin; red oak was the chief import.

Sawmills in three counties (Itasca, St. Louis, and Clearwater) cut 44 percent of Minnesota's lumber (fig. 5). These counties contain four of the

six large sawmills (each sawing 5 million board feet or more of lumber annually). Average lumber production per sawmill was 750,000 board feet, six times the average in 1960. The rapid rise in output per mill is due to many small mills closing, larger capacity mills being built, and some mills expanding their production.

## OTHER PRODUCTS

Other industrial roundwood products (6 percent of all industrial roundwood) cut in Minnesota in 1973 were veneer logs, particleboard bolts, poles, commercial posts, piling, lath bolts, charcoal wood, cooperage bolts, shaving bolts, match bolts, and specialty bolts for dowels and nursery flats. Most of these products are cut in the Northern Aspen-Birch and Northern Pine Units.

Since 1970 Minnesota loggers produced annually about half the veneer log volume that was cut each year between 1954 and 1963. Four Minnesota veneer mills closed since 1960. Of the 5.1 million board feet of veneer logs harvested in 1973, red oak and cottonwood were primary components.

Particleboard bolts and shaving bolts used for poultry litter and livestock bedding are new roundwood products since 1960. These products together with larger commercial post production led to a 42 percent rise in output in 1973 (compared to 1960) in the "other product" category.

## PRIMARY PLANT RESIDUE

During 1973, Minnesota primary wood-using plants (except pulpmills) generated 232,000 green tons of coarse residue, 136,000 green tons of fine residue, and 109,000 green tons of bark. The percent of each residue class not utilized (piled, land fill, burned as waste, etc.) was:

| Class of residue | Softwood  | Hardwood |
|------------------|-----------|----------|
|                  | (Percent) |          |
| coarse           | 31        | 28       |
| fine             | 81        | 73       |
| bark             | 82        | 78       |

Markets for coarse residue were fair but 22,000 green tons of softwood and 45,000 green tons of hardwood were not used. Markets were poor for fine residue and bark. The Northern Aspen-Birch

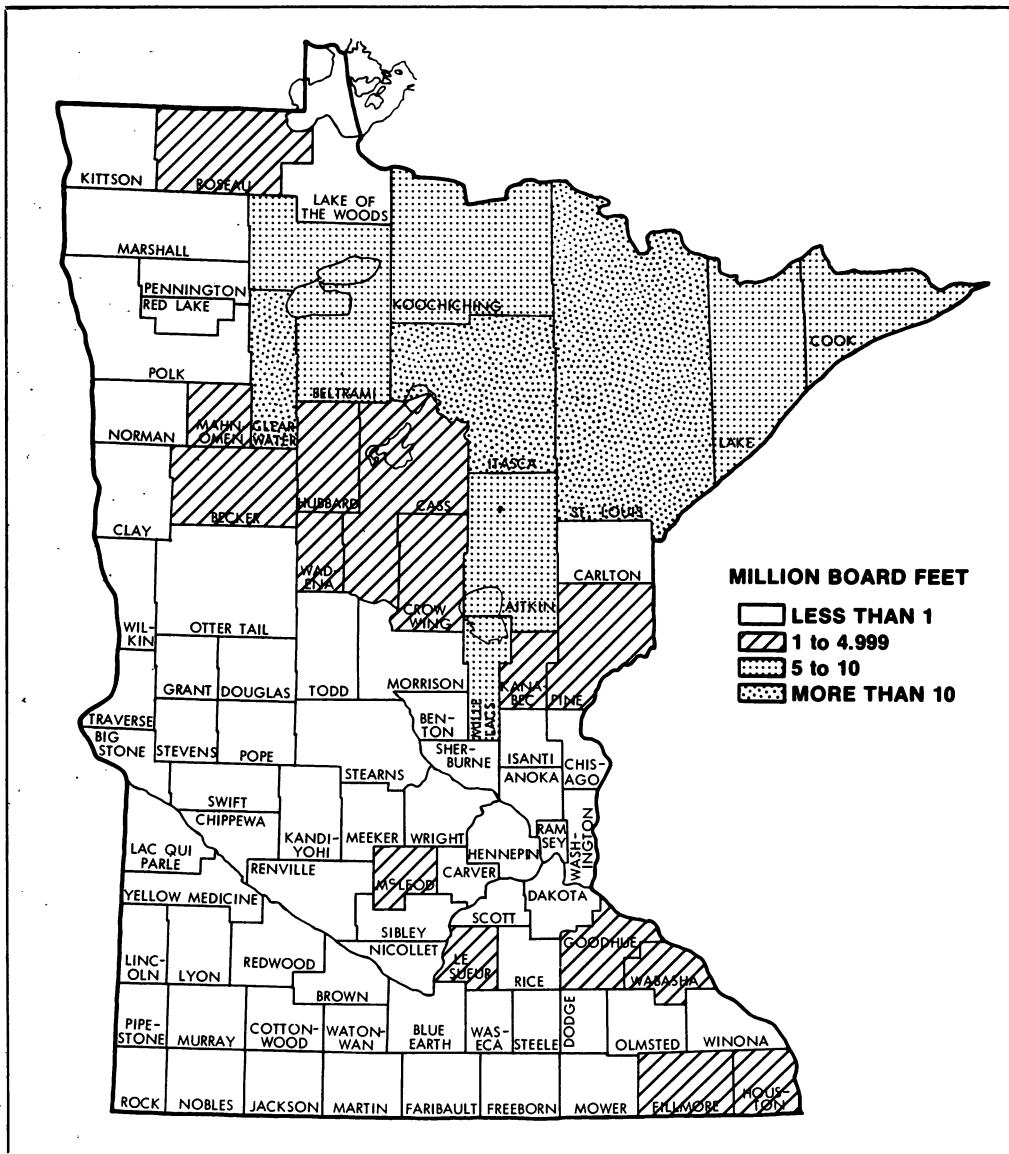


Figure 5.—Lumber production in Minnesota counties, 1973.

Unit had the largest volume of unused residue in each class. St. Louis, Clearwater, and Itasca Counties each had more than 10,000 green tons of unmarketable coarse and fine residue.

Primary markets for residue were as follows: pulpwood — coarse residue; domestic fuelwood — bark; and mulch, bedding, litter, etc. — fine residue. A large quantity of bark and sawdust was

not used, but it may become an important supplemental fuel for companies with inadequate supplies of other fuel.

Estimates of residue in 1973 by type of disposal for each county are found in the Appendix. Individuals or firms desiring wood or bark residue can select procurement areas where high concentrations of residue are available.

# APPENDIX

## STUDY METHODS

Data for this publication came from a complete canvass of primary wood-using firms that process Minnesota logs and bolts and all public agencies that administer Minnesota forest land. The study was a cooperative effort between the North Central Forest Experiment Station (NCFES) and the Minnesota Department of Natural Resources (DNR). Special thanks are given to the NCFES field crews of the Resources Evaluation Project and the Regional Utilization and Marketing Specialists of the DNR for contacting the nonrespondents to a mailed questionnaire. DNR foresters provided estimates for a few Minnesota mills which did not furnish data. The DNR canvassed public agencies (other than Federal, which was done by the NCFES) to determine the 1973 timber products harvest on land they administer.

The NCFES canvassed out-of-State mills that use Minnesota roundwood and followed-up on nonrespondents. The Station edited and compiled the data.

The authors gratefully acknowledge the fine cooperation of the primary wood-using firms that made this study possible.

Logging utilization factors developed from a logging study by the Station in 1975-1976 were used to estimate timber and sawtimber removals for industrial roundwood in 1973.

## DEFINITION OF TERMS

*Timber removals for industrial roundwood* — The volume of sound bole wood (between a 1-foot stump and a minimum top diameter of 4.0 inches outside bark or to a point where the central stem breaks into limbs) in poletimber and sawtimber growing-stock trees on commercial forest land removed annually for industrial roundwood products (including logging residues).

*Sawtimber removals for industrial roundwood* — The volume of sound bole wood (between a 1-foot stump and the point on the bole above which

a saw log cannot be produced) in sawtimber growing-stock trees on commercial forest land removed annually for industrial roundwood products (including logging residues). The minimum saw log top is 7.0 inches diameter outside bark for softwoods and 9.0 inches diameter outside bark for hardwoods.

*Commercial forest land* — Forest land that is producing or capable of producing crops of industrial wood and not withdrawn from timber utilization by statute or administrative regulation. Generally, this includes areas suitable for growing crops of industrial wood in excess of 20 cubic feet per acre annually.

*Industrial roundwood products* — Saw logs, pulpwood, veneer logs, poles, commercial posts, piling, particleboard bolts, shaving bolts, lath bolts, charcoal bolts, and chips from roundwood.

*Industrial roundwood production* — The quantity of industrial roundwood harvested in a geographic area.

*Industrial roundwood receipts* — The quantity of industrial roundwood received in a geographic area regardless of the geographic source.

*Consumption* — The quantity of a commodity, such as pulpwood, utilized.

*Growing-stock trees* — All live poletimber and sawtimber trees of commercial species except rough and rotten trees. Poletimber trees are 5.0 to 8.9 inches d.b.h. for softwoods and 5.0 to 10.9 inches d.b.h. for hardwoods. Softwood sawtimber trees are 9.0 inches d.b.h. or larger; hardwood sawtimber trees are 11.0 inches d.b.h. or larger.

*Primary wood-using plant residue* — Wood materials (coarse and fine) and bark not utilized for principal products at manufacturing plants using roundwood. These residues include wood products (byproducts) obtained incidental to production of principal products and wood materials not utilized for some product.

*Coarse plant residue* — Wood residue suitable for chipping such as slabs, edging, and veneer cores.

*Fine plant residue* — Wood residue not suitable for chipping such as sawdust and veneer clippings.

# COMMON AND SCIENTIFIC NAMES OF TREE SPECIES MENTIONED

## SOFTWOOD SPECIES

### Pine:

Eastern

white pine

*Pinus strobus*

Red pine

*Pinus resinosa*

Jack pine

*Pinus banksiana*

### Spruce:

White spruce

*Picea glauca*

Black spruce

*Picea mariana*

Balsam fir

*Abies balsamea*

Tamarack

*Larix laricina*

Northern white-cedar

*Thuja occidentalis*

## HARDWOOD SPECIES

### White oak:

White oak

*Quercus alba*

Bur oak

*Quercus macrocarpa*

Swamp white oak

*Quercus bicolor*

### Red oak:

Northern red oak

*Quercus rubra*

Black oak

*Quercus velutina*

Northern pin oak

*Quercus ellipsoidalis*

### Hickory:

Bitternut hickory

*Carya cordiformis*

Shagbark hickory

*Carya ovata*

### Birch:

Yellow birch

*Betula alleghaniensis*

Paper birch

*Betula papyrifera*

### Hard maple:

Black maple

*Acer nigrum*

Sugar maple

*Acer saccharum*

### Soft maple:

Red maple

*Acer rubrum*

Silver maple

*Acer saccharinum*

### Ash:

Black ash

*Fraxinus nigra*

White ash

*Fraxinus americana*

Green ash

*Fraxinus pennsylvanica*

Balsam poplar

*Populus balsamifera*

### Aspen:

Bigtooth aspen

*Populus grandidentata*

Quaking aspen

*Populus tremuloides*

Eastern cottonwood

*Populus deltoides*

American basswood

*Tilia americana*

Black walnut

*Juglans nigra*

### Elm:

American elm

*Ulmus americana*

Rock elm

*Ulmus thomasi*

Slippery elm

*Ulmus rubra*

Table 2. Industrial roundwood production in Minnesota, 1953, 1960, and 1973  
(In million cubic feet)

| Product                    | All species |       |       | Softwoods        |      |      | Hardwoods |      |      |
|----------------------------|-------------|-------|-------|------------------|------|------|-----------|------|------|
|                            | 1953        | 1960  | 1973  | 1953             | 1960 | 1973 | 1953      | 1960 | 1973 |
| Pulpwood                   | 72.5        | 83.2  | 100.2 | 51.7             | 51.5 | 40.9 | 20.8      | 31.7 | 59.3 |
| Saw logs                   | 31.2        | 27.3  | 31.9  | 16.4             | 12.3 | 10.1 | 14.8      | 15.0 | 21.8 |
| Veneer logs                | 1.1         | 1.4   | 0.8   | ( <sup>1</sup> ) | —    | —    | 1.1       | 1.4  | 0.8  |
| Poles and piling           | 1.3         | 1.4   | 1.0   | 1.3              | 1.4  | 1.0  | —         | —    | —    |
| Mine timbers               | 1.9         | 0.6   | —     | 1.7              | 0.5  | —    | 0.2       | 0.1  | —    |
| Posts <sup>2</sup>         | —           | 0.4   | 1.0   | —                | 0.4  | 1.0  | —         | —    | —    |
| Miscellaneous <sup>3</sup> | 2.6         | 2.6   | 6.3   | 0.4              | 0.2  | 0.2  | 2.2       | 2.4  | 6.1  |
| Total                      | 110.6       | 116.9 | 141.2 | 71.5             | 66.3 | 53.2 | 39.1      | 50.6 | 88.0 |

<sup>1</sup> Less than 50,000 cubic feet.

<sup>2</sup> Includes only posts processed at fence and treating plants.

<sup>3</sup> Includes match and clothespin stock, particleboard bolts, hewn ties, shaving bolts, cabin logs, cooperage bolts, etc.

Table 3.— *Volume of industrial roundwood production by type of product in Minnesota, 1973*

| Product                    | Standard units          | All species             | Soft-woods | Hard-woods | All species         | Soft-woods | Hard-woods |
|----------------------------|-------------------------|-------------------------|------------|------------|---------------------|------------|------------|
|                            |                         | Thousand standard units |            |            | Thousand cubic feet |            |            |
| Pulpwood                   | Standard cords          | 1,269                   | 518        | 751        | 100,201             | 40,901     | 59,300     |
| Saw logs                   | Board feet <sup>1</sup> | 177,521                 | 55,233     | 122,288    | 31,905              | 10,075     | 21,830     |
| Veneer logs                | Board feet <sup>1</sup> | 5,076                   | —          | 2,076      | 814                 | —          | 814        |
| Piling                     | Linear feet             | 239                     | 239        | —          | 155                 | 155        | —          |
| Poles                      | Pieces                  | 143                     | 143        | —          | 856                 | 856        | —          |
| Posts <sup>2</sup>         | Pieces                  | 1,227                   | 1,227      | —          | 980                 | 980        | —          |
| Miscellaneous <sup>3</sup> | Cubic feet              | 6,309                   | 196        | 6,113      | 6,309               | 196        | 6,113      |
| Total                      | Cubic feet              | 141,220                 | 53,163     | 88,057     | 141,220             | 53,163     | 88,057     |

<sup>1</sup> International 1/4-inch rule.<sup>2</sup> Includes only posts processed at fence and treating plants.<sup>3</sup> Includes match stock, particleboard bolts, lath bolts, shaving bolts, and cooperage bolts.Table 4.— *Industrial roundwood products output by landowner class and unit, Minnesota, 1973*  
(In thousand cubic feet)

| Owner class                  | Northern Aspen-Birch |            | Northern Pine |            | Central Hardwood |            | Prairie    |            | All Units  |            |
|------------------------------|----------------------|------------|---------------|------------|------------------|------------|------------|------------|------------|------------|
|                              | Soft-woods           | Hard-woods | Soft-woods    | Hard-woods | Soft-woods       | Hard-woods | Soft-woods | Hard-woods | Soft-woods | Hard-woods |
| Federal: <sup>1</sup>        |                      |            |               |            |                  |            |            |            |            |            |
| National Forest              | 8,690                | 4,347      | 2,392         | 4,831      | —                | —          | —          | —          | 11,082     | 9,178      |
| Other                        | 1,286                | 537        | 2,923         | 2,209      | 81               | 176        | —          | —          | 4,290      | 2,922      |
| State                        | 8,299                | 6,095      | 6,974         | 5,238      | 146              | 535        | 6          | 20         | 15,425     | 11,888     |
| County                       | 2,296                | 7,554      | 4,334         | 9,395      | —                | —          | —          | —          | 6,630      | 16,949     |
| Private:                     |                      |            |               |            |                  |            |            |            |            |            |
| Forest industry <sup>2</sup> | 5,945                | 8,031      | 1,800         | 1,648      | —                | 4          | —          | —          | 7,745      | 9,683      |
| Other                        | 5,591                | 14,870     | 2,004         | 11,022     | 136              | 10,451     | 260        | 1,094      | 7,991      | 37,437     |
| All owners                   | 32,107               | 41,434     | 20,427        | 34,343     | 363              | 11,166     | 266        | 1,114      | 53,163     | 88,057     |

<sup>1</sup> Does not include commercial posts.<sup>2</sup> Primary wood-using firms owning forest land, except sawmills cutting less than 100,000 board feet annually.

Table 5.—*Number of active primary wood-using mills in Minnesota, 1953, 1960 and 1973*

| Kind of mill              | All units |       |      | Northern<br>Aspen-<br>Birch<br>1973 | Northern<br>Pine<br>1973 | Central<br>Hard-<br>wood<br>1973 | Prairie<br>1973 |
|---------------------------|-----------|-------|------|-------------------------------------|--------------------------|----------------------------------|-----------------|
|                           | 1953      | 1960  | 1973 |                                     |                          |                                  |                 |
| Pulpmills                 | 9         | 9     | 9    | 4                                   | 2                        | 3                                | —               |
| Sawmills                  |           |       |      |                                     |                          |                                  |                 |
| Large <sup>1</sup>        | 3         | 1     | 6    | 3                                   | 3                        | —                                | —               |
| Medium <sup>2</sup>       | 93        | 26    | 42   | 11                                  | 17                       | 13                               | 1               |
| Small <sup>3</sup>        | 1,719     | 1,255 | 175  | 39                                  | 99                       | 28                               | 9               |
| Veneer mills              | 9         | 7     | 3    | —                                   | —                        | 2                                | 1               |
| Misc. plants <sup>4</sup> | 28        | 47    | 18   | 5                                   | 8                        | 5                                | —               |
| Total                     | 1,861     | 1,345 | 253  | 62                                  | 129                      | 51                               | 11              |

<sup>1</sup> Annual lumber production of 5 million board feet or more.

<sup>2</sup> Annual lumber production of from 1 million to 4.999 million board feet or more in 1960 and 1973; annual production of 0.500 million to 4.999 million board feet in 1953.

<sup>3</sup> Annual lumber production less than 1 million board feet in 1960 and 1973; annual production less than 0.500 million board feet in 1953.

<sup>4</sup> Includes particleboard plants, cooperage mills, lath mills, shaving mills, a match plant, and a charcoal plant.

Table 6.—*Major industrial roundwood receipts by type of mill in Minnesota, 1960 and 1973*  
(In million cubic feet)

| Type of mill             | All species |       | Softwoods |      | Aspen |      | Other hardwoods |      |
|--------------------------|-------------|-------|-----------|------|-------|------|-----------------|------|
|                          | 1960        | 1973  | 1960      | 1973 | 1960  | 1973 | 1960            | 1973 |
| Pulpmills                | 61.9        | 83.8  | 29.1      | 28.8 | 31.9  | 48.8 | 0.9             | 6.2  |
| Sawmills                 | 26.4        | 30.9  | 11.5      | 9.7  | 5.5   | 11.2 | 9.4             | 10.0 |
| Other mills <sup>1</sup> | 2.7         | 6.6   | 0.1       | 0.3  | 1.5   | 4.7  | 1.1             | 1.6  |
| Total                    | 91.0        | 121.3 | 40.7      | 38.8 | 38.9  | 64.7 | 11.4            | 17.8 |

<sup>1</sup> Does not include treating plants.

Table 7.—*Timber removals for industrial roundwood by species, unit, and county in Minnesota, 1973*  
(In million cubic feet)

[illegible]

Table 8.—Sawtimber removals for industrial roundwood by species, unit, and county in Minnesota, 1973  
(In thousand board feet, International ¼-inch rule)

[illegible]

Table 9.—*Minnesota pulpwood production by species group, 1946-1973*  
(In thousand standard cords, rough wood basis)

| Year | Roundwood |        |               |               |       |                  |                    | Residue          |               | Total |
|------|-----------|--------|---------------|---------------|-------|------------------|--------------------|------------------|---------------|-------|
|      | Pine      | Spruce | Balsam<br>fir | Tama-<br>rack | Aspen | Birch            | Other<br>hardwoods | Soft-<br>wood    | Hard-<br>wood |       |
| 1946 | 333       | 258    | 93            | 19            | 265   | 1                | ( <sup>1</sup> )   | —                | 8             | 977   |
| 1947 | 266       | 225    | 119           | 18            | 221   | ( <sup>1</sup> ) | —                  | —                | 3             | 852   |
| 1948 | 286       | 269    | 150           | 5             | 276   | 2                | ( <sup>1</sup> )   | —                | —             | 988   |
| 1949 | 163       | 190    | 117           | 3             | 133   | ( <sup>1</sup> ) | —                  | —                | —             | 606   |
| 1950 | 187       | 185    | 126           | 1             | 248   | ( <sup>1</sup> ) | 1                  | —                | —             | 748   |
| 1951 | 340       | 280    | 153           | 18            | 283   | 1                | 2                  | —                | —             | 1,077 |
| 1952 | 194       | 293    | 163           | 13            | 270   | 2                | 2                  | —                | —             | 937   |
| 1953 | 218       | 215    | 101           | 6             | 268   | 1                | 4                  | —                | —             | 813   |
| 1954 | 214       | 237    | 118           | 7             | 254   | 1                | 6                  | —                | —             | 837   |
| 1955 | 218       | 265    | 120           | 8             | 266   | 4                | 5                  | —                | —             | 886   |
| 1956 | 259       | 287    | 140           | 14            | 353   | 5                | 9                  | —                | —             | 1,067 |
| 1957 | 223       | 345    | 173           | 18            | 277   | 7                | 6                  | —                | —             | 1,049 |
| 1958 | 198       | 241    | 116           | 14            | 324   | 2                | 8                  | —                | —             | 903   |
| 1959 | 239       | 220    | 130           | 11            | 381   | 1                | 12                 | —                | —             | 994   |
| 1960 | 225       | 256    | 145           | 19            | 392   | 1                | 10                 | —                | —             | 1,048 |
| 1961 | 206       | 240    | 111           | 8             | 368   | 1                | 34                 | —                | —             | 968   |
| 1962 | 201       | 217    | 110           | 9             | 406   | 2                | 34                 | —                | —             | 979   |
| 1963 | 208       | 255    | 102           | 13            | 433   | ( <sup>1</sup> ) | 51                 | —                | 1             | 1,063 |
| 1964 | 204       | 256    | 90            | 12            | 451   | ( <sup>1</sup> ) | 45                 | ( <sup>1</sup> ) | 5             | 1,063 |
| 1965 | 181       | 237    | 74            | 12            | 468   | ( <sup>1</sup> ) | 41                 | 1                | 4             | 1,018 |
| 1966 | 256       | 172    | 80            | 7             | 612   | 1                | 31                 | 2                | 13            | 1,174 |
| 1967 | 202       | 218    | 76            | 40            | 591   | 3                | 39                 | 7                | 29            | 1,205 |
| 1968 | 203       | 157    | 43            | 26            | 583   | 1                | 22                 | 16               | 36            | 1,087 |
| 1969 | 237       | 154    | 40            | 21            | 660   | 3                | 32                 | 5                | 40            | 1,192 |
| 1970 | 221       | 181    | 45            | 36            | 600   | 31               | 27                 | 17               | 66            | 1,224 |
| 1971 | 214       | 168    | 40            | 32            | 607   | 34               | 31                 | 22               | 48            | 1,196 |
| 1972 | 216       | 192    | 66            | 31            | 689   | 42               | 30                 | 25               | 63            | 1,354 |
| 1973 | 205       | 215    | 66            | 32            | 673   | 42               | 36                 | 26               | 82            | 1,377 |

<sup>1</sup> Less than 500 cords.

Table 10.—*Pulpwood receipts in Minnesota by species group, 1946-1973*  
(In thousand standard cords, roundwood basis)

| Year | Roundwood |        |               |                  |       |                  |                    | Residue       |               | Total |
|------|-----------|--------|---------------|------------------|-------|------------------|--------------------|---------------|---------------|-------|
|      | Pine      | Spruce | Balsam<br>fir | Tama-<br>rack    | Aspen | Birch            | Other<br>hardwoods | Soft-<br>wood | Hard-<br>wood |       |
| 1946 | 175       | 141    | 62            | 6                | 207   | —                | —                  | —             | 8             | 599   |
| 1947 | 160       | 122    | 48            | 6                | 158   | —                | —                  | —             | 3             | 497   |
| 1948 | 187       | 195    | 77            | 3                | 264   | —                | ( <sup>1</sup> )   | —             | —             | 726   |
| 1949 | 111       | 114    | 48            | 1                | 144   | —                | —                  | —             | —             | 418   |
| 1950 | 177       | 108    | 41            | 1                | 267   | —                | 1                  | —             | —             | 595   |
| 1951 | 241       | 202    | 74            | 9                | 296   | —                | 1                  | —             | —             | 823   |
| 1952 | 154       | 191    | 62            | 9                | 302   | ( <sup>1</sup> ) | 2                  | —             | —             | 720   |
| 1953 | 165       | 153    | 42            | 6                | 292   | ( <sup>1</sup> ) | 4                  | —             | —             | 662   |
| 1954 | 163       | 171    | 52            | 6                | 289   | ( <sup>1</sup> ) | 6                  | —             | —             | 687   |
| 1955 | 177       | 176    | 58            | 7                | 298   | 2                | 5                  | —             | —             | 723   |
| 1956 | 204       | 176    | 69            | 9                | 365   | 3                | 9                  | —             | —             | 835   |
| 1957 | 156       | 210    | 74            | 10               | 292   | 5                | 6                  | —             | —             | 753   |
| 1958 | 161       | 133    | 55            | 3                | 338   | 2                | 7                  | —             | —             | 699   |
| 1959 | 195       | 128    | 69            | 3                | 405   | 1                | 12                 | —             | —             | 813   |
| 1960 | 164       | 116    | 85            | 3                | 408   | 1                | 10                 | —             | —             | 787   |
| 1961 | 187       | 120    | 67            | —                | 375   | 1                | 34                 | —             | —             | 784   |
| 1962 | 189       | 111    | 75            | —                | 418   | 1                | 34                 | —             | —             | 828   |
| 1963 | 190       | 157    | 77            | —                | 446   | ( <sup>1</sup> ) | 50                 | —             | 1             | 921   |
| 1964 | 213       | 153    | 68            | —                | 455   | —                | 43                 | —             | 6             | 938   |
| 1965 | 205       | 138    | 60            | ( <sup>1</sup> ) | 462   | ( <sup>1</sup> ) | 39                 | —             | 8             | 912   |
| 1966 | 207       | 155    | 60            | ( <sup>1</sup> ) | 588   | 1                | 31                 | —             | 21            | 1,063 |
| 1967 | 179       | 115    | 49            | 2                | 551   | 1                | 25                 | 5             | 31            | 958   |
| 1968 | 206       | 92     | 33            | ( <sup>1</sup> ) | 576   | ( <sup>1</sup> ) | 27                 | 13            | 46            | 993   |
| 1969 | 231       | 84     | 33            | ( <sup>1</sup> ) | 633   | 3                | 40                 | 7             | 51            | 1,082 |
| 1970 | 188       | 111    | 42            | —                | 557   | 31               | 33                 | 22            | 74            | 1,058 |
| 1971 | 154       | 116    | 40            | ( <sup>1</sup> ) | 585   | 34               | 38                 | 32            | 64            | 1,063 |
| 1972 | 166       | 128    | 65            | 4                | 686   | 41               | 36                 | 23            | 75            | 1,224 |
| 1973 | 156       | 142    | 60            | 7                | 618   | 41               | 38                 | 51            | 110           | 1,223 |

<sup>1</sup> Less than 500 cords

Table 11.— *Minnesota pulpwood production by species group and destination, 1973*  
(In thousand standard cords, rough wood basis)

| Species group            | Destination of wood |           |          |                         | Total |
|--------------------------|---------------------|-----------|----------|-------------------------|-------|
|                          | Minnesota           | Wisconsin | Michigan | Other States and Canada |       |
| ROUNDWOOD <sup>1</sup> : |                     |           |          |                         |       |
| Pine                     | 154                 | 49        | —        | 2                       | 205   |
| Spruce                   | 142                 | 57        | —        | 16                      | 215   |
| Balsam fir               | 61                  | 5         | —        | (2)                     | 66    |
| Tamarack                 | 6                   | 26        | —        | —                       | 32    |
| Aspen                    | 609                 | 56        | (2)      | 8                       | 673   |
| Birch                    | 41                  | (2)       | (2)      | 1                       | 42    |
| Other hardwoods          | 34                  | (2)       | (2)      | 2                       | 36    |
| Total                    | 1,047               | 193       | (2)      | 29                      | 1,269 |
| RESIDUE:                 |                     |           |          |                         |       |
| Softwoods                | 24                  | 1         | —        | 1                       | 26    |
| Hardwoods                | 82                  | —         | —        | —                       | 82    |
| ALL MATERIAL             | 1,153               | 194       | (2)      | 30                      | 1,377 |

<sup>1</sup> Includes chips from roundwood.

<sup>2</sup> Less than 500 cords.

Table 12.— *Pulpwood receipts in Minnesota by species group and area of origin, 1973*  
(In thousand standard cords, rough wood basis)

| Species group            | Area of origin |           |              |        | Total |
|--------------------------|----------------|-----------|--------------|--------|-------|
|                          | Minnesota      | Wisconsin | Other states | Canada |       |
| ROUNDWOOD <sup>1</sup> : |                |           |              |        |       |
| Pine                     | 155            | —         | —            | 1      | 156   |
| Spruce                   | 141            | —         | —            | 1      | 142   |
| Balsam fir               | 60             | —         | —            | —      | 60    |
| Tamarack                 | 7              | —         | —            | —      | 7     |
| Aspen                    | 609            | —         | —            | 9      | 618   |
| Birch                    | 41             | —         | —            | —      | 41    |
| Other hardwoods          | 34             | —         | —            | 4      | 38    |
| Total                    | 1,047          | —         | —            | 15     | 1,062 |
| RESIDUE:                 |                |           |              |        |       |
| Softwoods                | 23             | —         | 26           | 2      | 51    |
| Hardwoods                | 82             | 15        | 3            | 10     | 110   |
| ALL MATERIAL             | 1,152          | 15        | 29           | 27     | 1,223 |

<sup>1</sup> Includes chips from roundwood.

Table 13.—Pulpwood production from roundwood by unit, county, and species group, Minnesota, 1973  
(In standard cords, rough wood basis)

NORTHERN ASPEN-BIRCH UNIT

| County                | Balsam fir | Jack pine | Red pine | White pine | Spruce  | Tamarack | Softwoods | Ash | Aspen   | American      |          |            |             | Paper birch | Eastern Cottonwood | Elm   | Hard maple | Soft maple | Red oak | Other species | Hardwoods | All species |
|-----------------------|------------|-----------|----------|------------|---------|----------|-----------|-----|---------|---------------|----------|------------|-------------|-------------|--------------------|-------|------------|------------|---------|---------------|-----------|-------------|
|                       |            |           |          |            |         |          |           |     |         | Balsam poplar | Basswood | White pine | Yellow pine |             |                    |       |            |            |         |               |           |             |
| Carlton               | 450        | 2,070     | 102      | 45         | 557     | 24       | 3,268     | 122 | 37,920  | —             | —        | —          | —           | 4,710       | —                  | 9     | 15         | —          | 357     | —             | 43,133    | 46,401      |
| Cook                  | 891        | 4,325     | 148      | 314        | 19,987  | —        | 25,665    | —   | 2,000   | —             | 1,529    | —          | —           | —           | —                  | —     | —          | —          | —       | —             | 3,529     | 29,194      |
| Koochiching           | 24,144     | 9,957     | 616      | 2,747      | 76,321  | 10,354   | 124,139   | —   | 136,217 | 15,794        | —        | —          | —           | 1,188       | —                  | —     | —          | —          | —       | —             | 153,199   | 277,338     |
| Lake                  | 372        | 25,360    | 1,667    | 696        | 20,133  | 27       | 48,255    | —   | 26,185  | —             | —        | —          | —           | 2,722       | —                  | —     | —          | —          | —       | —             | 28,957    | 77,212      |
| St. Louis             | 11,305     | 71,685    | 3,902    | 1,842      | 41,926  | 3,946    | 134,606   | 16  | 204,676 | 11,811        | —        | —          | —           | 8,712       | —                  | —     | —          | 6          | —       | —             | 225,221   | 359,927     |
| Unit total            | 37,162     | 113,397   | 6,435    | 5,644      | 158,944 | 14,351   | 335,933   | 138 | 406,998 | 27,605        | 1,529    | —          | —           | 17,382      | —                  | 9     | 15         | 6          | 357     | —             | 454,039   | 789,972     |
| NORTHERN PINE UNIT    |            |           |          |            |         |          |           |     |         |               |          |            |             |             |                    |       |            |            |         |               |           |             |
| Atkin                 | 638        | 790       | 70       | —          | 1,557   | 3,160    | 6,215     | —   | 21,682  | —             | —        | —          | —           | 2,376       | —                  | —     | —          | —          | —       | —             | 24,058    | 30,273      |
| Becker                | 204        | 1,009     | 32       | 21         | 83      | —        | 1,349     | —   | 193     | —             | —        | —          | —           | —           | —                  | —     | —          | —          | —       | —             | 193       | 1,542       |
| Belltrami             | 9,153      | 11,020    | 1,020    | 311        | 12,156  | 1,354    | 35,014    | 9   | 51,363  | —             | —        | —          | —           | 7,531       | —                  | 68    | 175        | 100        | 30      | —             | 59,276    | 94,290      |
| Cass                  | 869        | 12,189    | 1,682    | 353        | 1,336   | 1,621    | 18,050    | —   | 29,482  | —             | —        | —          | —           | 4,239       | —                  | —     | —          | —          | —       | —             | 33,721    | 51,771      |
| Clearwater            | 142        | 1,960     | 706      | 73         | 2,966   | 2,076    | 7,923     | —   | 22,511  | —             | —        | —          | —           | 792         | —                  | —     | —          | —          | —       | —             | 23,303    | 31,226      |
| Crow Wing             | 20         | 8,354     | 427      | 165        | —       | —        | 8,966     | —   | 5,147   | —             | —        | —          | —           | 418         | —                  | —     | —          | —          | —       | —             | 5,565     | 14,531      |
| Hubbard               | 276        | 9,279     | 608      | 191        | 212     | 933      | 11,499    | —   | 28,277  | —             | —        | —          | —           | 198         | —                  | —     | —          | —          | —       | —             | 28,475    | 39,974      |
| Itasca                | 16,683     | 10,802    | 557      | 393        | 17,240  | 6,499    | 52,174    | —   | 61,178  | 627           | —        | —          | —           | 7,920       | —                  | —     | —          | —          | —       | —             | 69,725    | 121,899     |
| Lake of the Woods     | 176        | 2,835     | 216      | 79         | 15,961  | 281      | 19,548    | —   | 5,160   | 761           | —        | —          | —           | —           | —                  | —     | —          | —          | —       | —             | 5,921     | 25,469      |
| Mahnomen              | —          | —         | —        | —          | —       | 284      | 284       | —   | 438     | —             | —        | —          | —           | —           | —                  | —     | —          | —          | —       | —             | 438       | 722         |
| Roseau                | 107        | 5,711     | 100      | —          | 2,519   | 194      | 8,631     | —   | 1,901   | —             | —        | —          | —           | —           | —                  | —     | —          | —          | —       | —             | 1,901     | 10,532      |
| Wadena                | —          | 5,344     | 201      | 108        | —       | —        | 5,653     | —   | 799     | —             | —        | —          | —           | —           | —                  | —     | —          | —          | —       | —             | 799       | 6,452       |
| Unit total            | 28,268     | 69,293    | 5,619    | 1,694      | 54,030  | 16,402   | 175,306   | 9   | 228,131 | 1,388         | —        | —          | —           | 23,474      | —                  | 68    | 175        | 100        | 30      | —             | 253,375   | 428,681     |
| CENTRAL HARDWOOD UNIT |            |           |          |            |         |          |           |     |         |               |          |            |             |             |                    |       |            |            |         |               |           |             |
| Hennepin              | —          | —         | —        | —          | —       | —        | —         | —   | —       | —             | —        | —          | —           | —           | —                  | 478   | —          | —          | —       | —             | 478       | 478         |
| Kanabec               | —          | —         | —        | —          | —       | —        | —         | —   | 2,065   | —             | —        | —          | —           | —           | —                  | —     | —          | —          | —       | —             | 2,065     | 2,065       |
| Millie Lacs           | —          | —         | —        | —          | 38      | 849      | 887       | 199 | 17,311  | —             | 199      | —          | —           | 736         | —                  | —     | —          | —          | 596     | —             | 19,041    | 19,928      |
| Morrison              | —          | 1,009     | 32       | 21         | —       | —        | 1,062     | —   | 4,361   | —             | —        | —          | —           | 198         | —                  | —     | —          | —          | —       | —             | 4,559     | 5,621       |
| Pine                  | 20         | 1,317     | 99       | 1          | 5       | —        | 1,442     | —   | 13,481  | —             | —        | —          | —           | 396         | —                  | —     | —          | —          | —       | —             | 13,877    | 15,319      |
| Todd                  | —          | 301       | 14       | —          | —       | —        | 315       | —   | —       | —             | —        | —          | —           | —           | —                  | —     | —          | —          | —       | —             | —         | 315         |
| Wabasha               | —          | —         | —        | —          | —       | —        | —         | —   | —       | —             | —        | —          | —           | —           | —                  | 412   | —          | —          | —       | —             | 424       | 1,248       |
| Winona                | —          | —         | —        | —          | —       | —        | —         | —   | —       | —             | —        | —          | —           | —           | 642                | 642   | —          | —          | —       | —             | 660       | 1,944       |
| Unit total            | 20         | 2,627     | 145      | 22         | 43      | 849      | 3,706     | 199 | 37,218  | —             | 199      | —          | —           | 1,330       | 1,054              | 1,532 | —          | —          | 596     | 1,084         | 43,212    | 46,918      |
| PRAIRIE UNIT          |            |           |          |            |         |          |           |     |         |               |          |            |             |             |                    |       |            |            |         |               |           |             |
| Polk                  | —          | 75        | 30       | 1          | 2,258   | 669      | 3,033     | —   | —       | —             | —        | —          | —           | —           | —                  | —     | —          | —          | —       | —             | —         | 3,033       |
| Unit total            | —          | 75        | 30       | 1          | 2,258   | 669      | 3,033     | —   | —       | —             | —        | —          | —           | —           | —                  | —     | —          | —          | —       | —             | —         | 3,033       |
| State total           | 65,450     | 185,392   | 12,229   | 7,361      | 215,275 | 32,271   | 517,978   | 346 | 672,347 | 28,993        | 1,728    | —          | —           | 42,186      | 1,054              | 1,609 | 190        | 106        | 983     | 1,084         | 750,626   | 1,268,604   |

Table 14.—*Saw log production in Minnesota by species, 1960 and 1973*  
(In thousand board feet, International  
1/4-inch rule)

| Species           | 1960    | 1973    | Change  |
|-------------------|---------|---------|---------|
| <b>Softwoods:</b> |         |         |         |
| Balsam fir        | 4,170   | 5,638   | 1,468   |
| Cedar             | 2,050   | 4,428   | 2,378   |
| Jack pine         | 23,468  | 13,294  | -10,174 |
| Red pine          | 16,090  | 12,500  | -3,590  |
| White pine        | 25,678  | 14,489  | -11,189 |
| Spruce            | 3,383   | 4,686   | 1,303   |
| Tamarack          | 1,287   | 198     | -1,089  |
| All swds.         | 76,126  | 55,233  | -20,893 |
| <b>Hardwoods:</b> |         |         |         |
| Ash               | 4,223   | 6,272   | 2,049   |
| Aspen             | 37,587  | 60,704  | 23,117  |
| Balsam poplar     | 621     | 2,333   | 1,712   |
| Basswood          | 9,165   | 7,299   | -1,866  |
| Paper birch       | 3,722   | 3,893   | 171     |
| Yellow birch      | 874     | 49      | -825    |
| Cottonwood        | 4,993   | 3,850   | -1,143  |
| Elm               | 8,876   | 12,817  | 3,941   |
| Hard maple        | 585     | 1,431   | 846     |
| Soft maple        | 1,582   | 1,485   | -97     |
| Red oak           | 15,033  | 15,783  | 750     |
| White oak         | 4,147   | 5,226   | 1,079   |
| Walnut            | 234     | 574     | 340     |
| Other hwd.        | 342     | 572     | 230     |
| All hwd.          | 91,984  | 122,288 | 30,304  |
| All species       | 168,110 | 177,521 | 9,411   |

Table 15.—Saw log production by unit, species, and State of destination,  
Minnesota, 1973  
(In thousand board feet, International ¼-inch rule)

| ALL UNITS                 |           |           |          |      |              |        |
|---------------------------|-----------|-----------|----------|------|--------------|--------|
| SPECIES                   | MINNESOTA | WISCONSIN | MISSOURI | IOWA | OTHER STATES | TOTAL  |
| SOFTWOODS:                |           |           |          |      |              |        |
| BALSAM FIR                | 4198      | 1440      | 0        | 0    | 0            | 5638   |
| CEDAR                     | 4428      | 0         | 0        | 0    | 0            | 4428   |
| JACK PINE                 | 12964     | 330       | 0        | 0    | 0            | 13294  |
| RED PINE                  | 12255     | 245       | 0        | 0    | 0            | 12500  |
| WHITE PINE                | 14204     | 285       | 0        | 0    | 0            | 14489  |
| SPRUCE                    | 4686      | 0         | 0        | 0    | 0            | 4686   |
| TAMARACK                  | 198       | 0         | 0        | 0    | 0            | 198    |
| TOTAL SWDS                | 52933     | 2300      | 0        | 0    | 0            | 55233  |
| HARDWOODS:                |           |           |          |      |              |        |
| ASH                       | 6262      | 10        | 0        | 0    | 0            | 6272   |
| ASPEN                     | 60483     | 221       | 0        | 0    | 0            | 60704  |
| BALSAM POP                | 2333      | 0         | 0        | 0    | 0            | 2333   |
| BASSWOOD                  | 6724      | 575       | 0        | 0    | 0            | 7299   |
| PAP. BIRCH                | 3886      | 7         | 0        | 0    | 0            | 3893   |
| YEL. BIRCH                | 49        | 0         | 0        | 0    | 0            | 49     |
| COTTONWOOD                | 3679      | 126       | 0        | 45   | 0            | 3850   |
| ELM                       | 12690     | 102       | 0        | 25   | 0            | 12817  |
| HICKORY                   | 117       | 1         | 0        | 0    | 0            | 118    |
| HARD MAPLE                | 1421      | 10        | 0        | 0    | 0            | 1431   |
| SOFT MAPLE                | 1385      | 100       | 0        | 0    | 0            | 1485   |
| RED OAK                   | 12565     | 3200      | 0        | 18   | 0            | 15783  |
| WHITE OAK                 | 4964      | 260       | 0        | 2    | 0            | 5226   |
| WALNUT                    | 317       | 63        | 194      | 0    | 0            | 574    |
| OTHER SPP.                | 444       | 10        | 0        | 0    | 0            | 454    |
| TOTAL HWDS                | 117319    | 4685      | 194      | 90   | 0            | 122288 |
| ALL SPECIES               | 170252    | 6985      | 194      | 90   | 0            | 177521 |
| NORTHERN ASPEN-BIRCH UNIT |           |           |          |      |              |        |
| SPECIES                   | MINNESOTA | WISCONSIN | MISSOURI | IOWA | OTHER STATES | TOTAL  |
| SOFTWOODS:                |           |           |          |      |              |        |
| BALSAM FIR                | 1838      | 1440      | 0        | 0    | 0            | 3278   |
| CEDAR                     | 3574      | 0         | 0        | 0    | 0            | 3574   |
| JACK PINE                 | 2309      | 330       | 0        | 0    | 0            | 2639   |
| RED PINE                  | 5365      | 245       | 0        | 0    | 0            | 5610   |
| WHITE PINE                | 9250      | 285       | 0        | 0    | 0            | 9535   |
| SPRUCE                    | 3558      | 0         | 0        | 0    | 0            | 3558   |
| TAMARACK                  | 2         | 0         | 0        | 0    | 0            | 2      |
| TOTAL SWDS                | 25896     | 2300      | 0        | 0    | 0            | 28196  |
| HARDWOODS:                |           |           |          |      |              |        |
| ASH                       | 846       | 0         | 0        | 0    | 0            | 846    |
| ASPEN                     | 11462     | 180       | 0        | 0    | 0            | 11642  |
| BALSAM POP                | 1560      | 0         | 0        | 0    | 0            | 1560   |
| BASSWOOD                  | 147       | 0         | 0        | 0    | 0            | 147    |
| PAP. BIRCH                | 1338      | 0         | 0        | 0    | 0            | 1338   |
| YEL. BIRCH                | 45        | 0         | 0        | 0    | 0            | 45     |
| COTTONWOOD                | 0         | 0         | 0        | 0    | 0            | 0      |
| ELM                       | 977       | 0         | 0        | 0    | 0            | 977    |
| HICKORY                   | 0         | 0         | 0        | 0    | 0            | 0      |
| HARD MAPLE                | 18        | 0         | 0        | 0    | 0            | 18     |
| SOFT MAPLE                | 103       | 0         | 0        | 0    | 0            | 103    |
| RED OAK                   | 58        | 0         | 0        | 0    | 0            | 58     |
| WHITE OAK                 | 6         | 0         | 0        | 0    | 0            | 6      |
| WALNUT                    | 0         | 0         | 0        | 0    | 0            | 0      |
| OTHER SPP.                | 0         | 0         | 0        | 0    | 0            | 0      |
| TOTAL HWDS                | 16560     | 180       | 0        | 0    | 0            | 16740  |
| ALL SPECIES               | 42456     | 2480      | 0        | 0    | 0            | 44936  |

(TABLE 15 CONTINUED ON NEXT PAGE)

(TABLE 15 CONTINUED)

| NORTHERN PINE UNIT     |           |           |          |      |              |       |
|------------------------|-----------|-----------|----------|------|--------------|-------|
| -----                  |           |           |          |      |              |       |
| SOFTWOODS:             |           |           |          |      |              |       |
| BALSAM FIR             | 2356      | 0         | 0        | 0    | 0            | 2356  |
| CEDAR                  | 849       | 0         | 0        | 0    | 0            | 849   |
| JACK PINE              | 10654     | 0         | 0        | 0    | 0            | 10654 |
| RED PINE               | 6743      | 0         | 0        | 0    | 0            | 6743  |
| WHITE PINE             | 4801      | 0         | 0        | 0    | 0            | 4801  |
| SPRUCE                 | 889       | 0         | 0        | 0    | 0            | 889   |
| TAMARACK               | 176       | 0         | 0        | 0    | 0            | 176   |
| -----                  |           |           |          |      |              |       |
| TOTAL SWDS             | 26468     | 0         | 0        | 0    | 0            | 26468 |
| =====                  |           |           |          |      |              |       |
| HARDWOODS:             |           |           |          |      |              |       |
| ASH                    | 3827      | 0         | 0        | 0    | 0            | 3827  |
| ASPEN                  | 43675     | 0         | 0        | 0    | 0            | 43675 |
| BALSAM POP             | 248       | 0         | 0        | 0    | 0            | 248   |
| BASSWOOD               | 3469      | 0         | 0        | 0    | 0            | 3469  |
| PAP. BIRCH             | 2168      | 0         | 0        | 0    | 0            | 2168  |
| YEL. BIRCH             | 0         | 0         | 0        | 0    | 0            | 0     |
| COTTONWOOD             | 0         | 0         | 0        | 0    | 0            | 0     |
| ELM                    | 4942      | 0         | 0        | 0    | 0            | 4942  |
| HICKORY                | 25        | 0         | 0        | 0    | 0            | 25    |
| HARD MAPLE             | 403       | 0         | 0        | 0    | 0            | 403   |
| SOFT MAPLE             | 397       | 0         | 0        | 0    | 0            | 397   |
| RED OAK                | 3137      | 0         | 0        | 0    | 0            | 3137  |
| WHITE OAK              | 1773      | 0         | 0        | 0    | 0            | 1773  |
| WALNUT                 | 0         | 0         | 0        | 0    | 0            | 0     |
| OTHER SPP.             | 300       | 0         | 0        | 0    | 0            | 300   |
| -----                  |           |           |          |      |              |       |
| TOTAL HWDS             | 64364     | 0         | 0        | 0    | 0            | 64364 |
| =====                  |           |           |          |      |              |       |
| ALL SPECIES            | 90832     | 0         | 0        | 0    | 0            | 90832 |
| -----                  |           |           |          |      |              |       |
| CENTRAL HARDWOODS UNIT |           |           |          |      |              |       |
| -----                  |           |           |          |      |              |       |
| SPECIES                | MINNESOTA | WISCONSIN | MISSOURI | IOWA | OTHER STATES | TOTAL |
| -----                  |           |           |          |      |              |       |
| SOFTWOODS:             |           |           |          |      |              |       |
| BALSAM FIR             | 4         | 0         | 0        | 0    | 0            | 4     |
| CEDAR                  | 5         | 0         | 0        | 0    | 0            | 5     |
| JACK PINE              | 1         | 0         | 0        | 0    | 0            | 1     |
| RED PINE               | 147       | 0         | 0        | 0    | 0            | 147   |
| WHITE PINE             | 153       | 0         | 0        | 0    | 0            | 153   |
| SPRUCE                 | 90        | 0         | 0        | 0    | 0            | 90    |
| TAMARACK               | 20        | 0         | 0        | 0    | 0            | 20    |
| -----                  |           |           |          |      |              |       |
| TOTAL SWDS             | 420       | 0         | 0        | 0    | 0            | 420   |
| =====                  |           |           |          |      |              |       |
| HARDWOODS:             |           |           |          |      |              |       |
| ASH                    | 1250      | 10        | 0        | 0    | 0            | 1260  |
| ASPEN                  | 5330      | 41        | 0        | 0    | 0            | 5371  |
| BALSAM POP             | 525       | 0         | 0        | 0    | 0            | 525   |
| BASSWOOD               | 2651      | 575       | 0        | 0    | 0            | 3226  |
| PAP. BIRCH             | 341       | 7         | 0        | 0    | 0            | 348   |
| YEL. BIRCH             | 4         | 0         | 0        | 0    | 0            | 4     |
| COTTONWOOD             | 921       | 126       | 0        | 45   | 0            | 1092  |
| ELM                    | 5106      | 102       | 0        | 25   | 0            | 5233  |
| HICKORY                | 92        | 1         | 0        | 0    | 0            | 93    |
| HARD MAPLE             | 926       | 10        | 0        | 0    | 0            | 936   |
| SOFT MAPLE             | 690       | 100       | 0        | 0    | 0            | 790   |
| RED OAK                | 9157      | 3200      | 0        | 18   | 0            | 12375 |
| WHITE OAK              | 2955      | 260       | 0        | 2    | 0            | 3217  |
| WALNUT                 | 302       | 63        | 178      | 0    | 0            | 543   |
| OTHER SPP.             | 142       | 10        | 0        | 0    | 0            | 152   |
| -----                  |           |           |          |      |              |       |
| TOTAL HWDS             | 30392     | 4505      | 178      | 90   | 0            | 35165 |
| =====                  |           |           |          |      |              |       |
| ALL SPECIES            | 30812     | 4505      | 178      | 90   | 0            | 35585 |
| -----                  |           |           |          |      |              |       |

(TABLE 15 CONTINUED ON NEXT PAGE)

(TABLE 15 CONTINUED)

| PRAIRIE UNIT |      |   |    |   |   |      |
|--------------|------|---|----|---|---|------|
| -----        |      |   |    |   |   |      |
| SOFTWOODS:   |      |   |    |   |   |      |
| BALSAM FIR   | 0    | 0 | 0  | 0 | 0 | 0    |
| CEDAR        | 0    | 0 | 0  | 0 | 0 | 0    |
| JACK PINE    | 0    | 0 | 0  | 0 | 0 | 0    |
| RED PINE     | 0    | 0 | 0  | 0 | 0 | 0    |
| WHITE PINE   | 0    | 0 | 0  | 0 | 0 | 0    |
| SPRUCE       | 149  | 0 | 0  | 0 | 0 | 149  |
| TAMARACK     | 0    | 0 | 0  | 0 | 0 | 0    |
| -----        |      |   |    |   |   |      |
| TOTAL SWDS   | 149  | 0 | 0  | 0 | 0 | 149  |
| =====        |      |   |    |   |   |      |
| HARDWOODS:   |      |   |    |   |   |      |
| ASH          | 339  | 0 | 0  | 0 | 0 | 339  |
| ASPEN        | 16   | 0 | 0  | 0 | 0 | 16   |
| BALSAM POP   | 0    | 0 | 0  | 0 | 0 | 0    |
| BASSWOOD     | 457  | 0 | 0  | 0 | 0 | 457  |
| PAP. BIRCH   | 39   | 0 | 0  | 0 | 0 | 39   |
| YEL. BIRCH   | 0    | 0 | 0  | 0 | 0 | 0    |
| COTTONWOOD   | 2758 | 0 | 0  | 0 | 0 | 2758 |
| ELM          | 1665 | 0 | 0  | 0 | 0 | 1665 |
| HICKORY      | 0    | 0 | 0  | 0 | 0 | 0    |
| HARD MAPLE   | 74   | 0 | 0  | 0 | 0 | 74   |
| SOFT MAPLE   | 195  | 0 | 0  | 0 | 0 | 195  |
| RED OAK      | 213  | 0 | 0  | 0 | 0 | 213  |
| WHITE OAK    | 230  | 0 | 0  | 0 | 0 | 230  |
| WALNUT       | 15   | 0 | 16 | 0 | 0 | 31   |
| OTHER SPP.   | 2    | 0 | 0  | 0 | 0 | 2    |
| -----        |      |   |    |   |   |      |
| TOTAL HWDS   | 6003 | 0 | 16 | 0 | 0 | 6019 |
| =====        |      |   |    |   |   |      |
| ALL SPECIES  | 6152 | 0 | 16 | 0 | 0 | 6168 |
| -----        |      |   |    |   |   |      |

Table 16.—Saw log production by unit, county, and species group, Minnesota, 1973  
(In thousand board feet, International ¼-inch rule)

[illegible]

Table 17.—*Saw log receipts in Minnesota by unit, species, and State of origin, 1973*

(In thousand board feet, International ¼-inch rule)

| NORTHERN ASPEN-BIRCH UNIT |            |           |           |
|---------------------------|------------|-----------|-----------|
| SPECIES                   | ALL STATES | MINNESOTA | WISCONSIN |
| SOFTWOODS:                |            |           |           |
| BALSAM FIR                | 1609       | 1609      | 0         |
| CEDAR                     | 3338       | 3338      | 0         |
| JACK PINE                 | 2609       | 2609      | 0         |
| RED PINE                  | 4147       | 4147      | 0         |
| WHITE PINE                | 7750       | 7406      | 344       |
| SPRUCE                    | 3915       | 3915      | 0         |
| TAMARACK                  | 2          | 2         | 0         |
| TOTAL SOFTWOODS           | 23370      | 23026     | 344       |
| HARDWOODS:                |            |           |           |
| ASH                       | 575        | 575       | 0         |
| ASPEN                     | 13769      | 13769     | 0         |
| BALSAM POPLAR             | 2085       | 2085      | 0         |
| BASSWOOD                  | 52         | 52        | 0         |
| PAPER BIRCH               | 1265       | 1265      | 0         |
| YELLOW BIRCH              | 45         | 45        | 0         |
| ELM                       | 816        | 816       | 0         |
| SOFT MAPLE                | 100        | 100       | 0         |
| RED OAK                   | 30         | 30        | 0         |
| TOTAL HARDWOODS           | 18737      | 18737     | 0         |
| ALL SPECIES               | 42107      | 41763     | 344       |
| NORTHERN PINE UNIT        |            |           |           |
| SOFTWOODS:                |            |           |           |
| BALSAM FIR                | 2589       | 2589      | —         |
| CEDAR                     | 1085       | 1085      | —         |
| JACK PINE                 | 10355      | 10355     | —         |
| RED PINE                  | 7991       | 7991      | —         |
| WHITE PINE                | 6607       | 6607      | —         |
| SPRUCE                    | 711        | 711       | —         |
| TAMARACK                  | 176        | 176       | —         |
| TOTAL SOFTWOODS           | 29514      | 29514     | —         |
| HARDWOODS:                |            |           |           |
| ASH                       | 3677       | 3677      | —         |
| ASPEN                     | 43285      | 43285     | —         |
| BALSAM POPLAR             | 248        | 248       | —         |
| BASSWOOD                  | 3111       | 3111      | —         |
| PAPER BIRCH               | 2178       | 2178      | —         |
| ELM                       | 5244       | 5244      | —         |
| HICKORY                   | 25         | 25        | —         |
| HARD MAPLE                | 245        | 245       | —         |
| SOFT MAPLE                | 106        | 106       | —         |
| RED OAK                   | 2986       | 2986      | —         |
| WHITE OAK                 | 1729       | 1729      | —         |
| OTHER SPECIES             | 300        | 300       | —         |
| TOTAL HARDWOODS           | 63134      | 63134     | —         |
| ALL SPECIES               | 92648      | 92648     | —         |

(Table 17 continued on next page)

(Table 17 continued)

| CENTRAL HARDWOODS UNIT |            |           |      |           |
|------------------------|------------|-----------|------|-----------|
| SPECIES                | ALL STATES | MINNESOTA | IOWA | WISCONSIN |
| SOFTWOODS:             |            |           |      |           |
| CEDAR                  | 5          | 5         | 0    | 0         |
| RED PINE               | 117        | 117       | 0    | 0         |
| WHITE PINE             | 191        | 191       | 0    | 0         |
| SPRUCE                 | 60         | 60        | 0    | 0         |
| TAMARACK               | 20         | 20        | 0    | 0         |
| TOTAL SOFTWOODS        | 393        | 393       | 0    | 0         |
| HARDWOODS:             |            |           |      |           |
| ASH                    | 1816       | 1816      | 0    | 0         |
| ASPEN                  | 3415       | 3409      | 0    | 6         |
| BASSWOOD               | 3462       | 3379      | 81   | 2         |
| PAPER BIRCH            | 443        | 443       | 0    | 0         |
| YELLOW BIRCH           | 4          | 4         | 0    | 0         |
| COTTONWOOD             | 1786       | 1773      | 11   | 2         |
| ELM                    | 5568       | 5360      | 208  | 0         |
| HICKORY                | 92         | 92        | 0    | 0         |
| HARD MAPLE             | 1253       | 1173      | 80   | 0         |
| SOFT MAPLE             | 1011       | 1011      | 0    | 0         |
| RED OAK                | 10362      | 9466      | 876  | 20        |
| WHITE OAK              | 3353       | 3120      | 233  | 0         |
| WALNUT                 | 379        | 317       | 62   | 0         |
| OTHER SPECIES          | 144        | 144       | 0    | 0         |
| TOTAL HARDWOODS        | 33088      | 31507     | 1551 | 30        |
| ALL SPECIES            | 33481      | 31900     | 1551 | 30        |
| PRAIRIE UNIT           |            |           |      |           |
| HARDWOODS:             |            |           |      |           |
| ASH                    | 194        | 194       | —    | —         |
| ASPEN                  | 20         | 20        | —    | —         |
| BASSWOOD               | 182        | 182       | —    | —         |
| COTTONWOOD             | 1906       | 1906      | —    | —         |
| ELM                    | 1270       | 1270      | —    | —         |
| HARD MAPLE             | 3          | 3         | —    | —         |
| SOFT MAPLE             | 168        | 168       | —    | —         |
| RED OAK                | 83         | 83        | —    | —         |
| WHITE OAK              | 115        | 115       | —    | —         |
| TOTAL HARDWOODS        | 3941       | 3941      | —    | —         |
| ALL SPECIES            | 3941       | 3941      | —    | —         |
| ALL UNITS              |            |           |      |           |
| SOFTWOODS:             |            |           |      |           |
| BALSAM FIR             | 4198       | 4198      | 0    | 0         |
| CEDAR                  | 4428       | 4428      | 0    | 0         |
| JACK PINE              | 12964      | 12964     | 0    | 0         |
| RED PINE               | 12255      | 12255     | 0    | 0         |
| WHITE PINE             | 14548      | 14204     | 0    | 344       |
| SPRUCE                 | 4686       | 4686      | 0    | 0         |
| TAMARACK               | 198        | 198       | 0    | 0         |
| TOTAL SOFTWOODS        | 53277      | 52933     | 0    | 344       |
| HARDWOODS:             |            |           |      |           |
| ASH                    | 6262       | 6262      | 0    | 0         |
| ASPEN                  | 60489      | 60483     | 0    | 6         |
| BALSAM POPLAR          | 2333       | 2333      | 0    | 0         |
| BASSWOOD               | 6807       | 6724      | 81   | 2         |
| PAPER BIRCH            | 3886       | 3886      | 0    | 0         |
| YELLOW BIRCH           | 49         | 49        | 0    | 0         |
| COTTONWOOD             | 3692       | 3679      | 11   | 2         |
| ELM                    | 12898      | 12690     | 208  | 0         |
| HICKORY                | 117        | 117       | 0    | 0         |
| HARD MAPLE             | 1501       | 1421      | 80   | 0         |
| SOFT MAPLE             | 1385       | 1385      | 0    | 0         |
| RED OAK                | 13461      | 12565     | 876  | 20        |
| WHITE OAK              | 5197       | 4964      | 233  | 0         |
| WALNUT                 | 379        | 317       | 62   | 0         |
| OTHER SPECIES          | 444        | 444       | 0    | 0         |
| TOTAL HARDWOODS        | 118900     | 117319    | 1551 | 30        |
| ALL SPECIES            | 172177     | 170252    | 1551 | 374       |

Table 18.—*Lumber production by unit and county for softwoods and hardwoods, Minnesota, 1973*

(In thousand board feet)

| UNIT AND COUNTY :    | SOFTWOODS : | HARDWOODS : | ALL SPECIES : |
|----------------------|-------------|-------------|---------------|
| CARLTON              | 63          | 143         | 206           |
| COOK                 | 5335        | 2494        | 7829          |
| KOOCHICHING          | 5311        | 4533        | 9844          |
| LAKE                 | 5018        | 1145        | 6163          |
| ST. LOUIS            | 8102        | 10250       | 18352         |
| NORTHERN ASPEN-BIRCH | 23829       | 18565       | 42394         |
| AITKIN               | 1089        | 7438        | 8527          |
| BECKER               | 1172        | 1120        | 2292          |
| BELTRAMI             | 4414        | 3330        | 7744          |
| CASS                 | 1870        | 1490        | 3360          |
| CLEARWATER           | 2745        | 7765        | 10510         |
| CROW WING            | 717         | 402         | 1119          |
| HUBBARD              | 1792        | 711         | 2503          |
| ITASCA               | 10935       | 33431       | 44366         |
| LAKE OF THE WOODS    | 802         | 90          | 892           |
| MAHNOHEN             | 170         | 2540        | 2710          |
| ROSEAU               | 3070        | 155         | 3225          |
| WADENA               | 600         | 3225        | 3825          |
| NORTHERN PINE        | 29376       | 61697       | 91073         |
| ANOKA                | 5           | 345         | 350           |
| DOUGLAS              | 0           | 250         | 250           |
| FILLMORE             | 0           | 4305        | 4305          |
| GOODHUE              | 60          | 1940        | 2000          |
| HOUSTON              | 0           | 4172        | 4172          |
| ISANTI               | 0           | 400         | 400           |
| KANABEC              | 0           | 2000        | 2000          |
| LE SUEUR             | 0           | 2500        | 2500          |
| MILLE LACS           | 14          | 6698        | 6712          |
| MORRISON             | 130         | 375         | 505           |
| OTTER TAIL           | 66          | 655         | 721           |
| PINE                 | 0           | 3400        | 3400          |
| RICE                 | 5           | 195         | 200           |
| SCOTT                | 0           | 500         | 500           |
| STEARNS              | 0           | 692         | 692           |
| WABASHA              | 0           | 1005        | 1005          |
| WINONA               | 0           | 132         | 132           |
| WRIGHT               | 0           | 100         | 100           |
| CENTRAL HARDWOODS    | 280         | 29664       | 29944         |
| BLUE EARTH           | 0           | 21          | 21            |
| BROWN                | 0           | 80          | 80            |
| FARIBAULT            | 0           | 413         | 413           |
| KANDIYOH             | 0           | 2           | 2             |
| MCLEOD               | 0           | 3235        | 3235          |
| MEEKER               | 0           | 70          | 70            |
| REDWOOD              | 0           | 100         | 100           |
| STEVENS              | 0           | 20          | 20            |
| PRAIRIE              | 0           | 3941        | 3941          |
| STATE TOTAL          | 53485       | 113867      | 167352        |

**Table 19.— Veneer log production and receipts in Minnesota for selected years, 1946-1973**

(In thousand board feet, International 1/4-inch rule)

| Year | Production | Receipts |
|------|------------|----------|
| 1946 | 7,995      | 1,402    |
| 1948 | 7,102      | 2,296    |
| 1950 | 6,367      | 1,331    |
| 1952 | 8,051      | 1,864    |
| 1954 | 10,389     | 2,214    |
| 1956 | 8,961      | 1,563    |
| 1958 | 9,031      | 1,838    |
| 1960 | 10,093     | 1,062    |
| 1962 | 9,177      | 2,233    |
| 1963 | 9,970      | 3,180    |
| 1965 | 7,567      | 1,077    |
| 1966 | 6,078      | 511      |
| 1968 | 5,167      | 482      |
| 1970 | 3,498      | 390      |
| 1972 | 4,232      | 482      |
| 1973 | 5,076      | 495      |

**Table 20.— Veneer log production and receipts by species in Minnesota, 1960 and 1973**  
(In thousand board feet, International 1/4-inch rule)

| Species         | Production |       |        | Receipts |      |        |
|-----------------|------------|-------|--------|----------|------|--------|
|                 | 1960       | 1973  | Change | 1960     | 1973 | Change |
| Ash             | 233        | 10    | -223   | 30       | —    | -30    |
| Aspen           | 568        | 460   | -108   | 2        | 67   | 65     |
| Basswood        | 2,006      | 673   | -1,333 | 334      | 171  | -163   |
| Paper birch     | 1,082      | 271   | -811   | 229      | —    | -229   |
| Yellow birch    | 889        | 18    | -871   | 26       | —    | -26    |
| Cottonwood      | 1,278      | 1,045 | -233   | 292      | 36   | -256   |
| Elm             | 1,487      | 315   | -1,172 | 116      | —    | -116   |
| Hard maple      | 611        | 471   | -140   | 1        | 5    | 4      |
| Soft maple      | 578        | 142   | -445   | 32       | 190  | 158    |
| Red oak         | 1,186      | 1,521 | 335    | —        | 26   | 26     |
| White oak       | —          | 15    | 15     | —        | —    | —      |
| Walnut          | 77         | 56    | -21    | —        | —    | —      |
| Other hardwoods | 89         | 79    | -10    | —        | —    | —      |
| All species     | 10,093     | 5,076 | -5,017 | 1,062    | 495  | -567   |

**Table 21.—Veneer log production by species and State of destination, Minnesota, 1973**  
(In thousand board feet, International ¼-inch rule)

| SPECIES            | DESTINATION |             |            |            |           |          |              | TOTAL       |
|--------------------|-------------|-------------|------------|------------|-----------|----------|--------------|-------------|
|                    | MINNESOTA   | WISCONSIN   | MICHIGAN   | INDIANA    | MISSOURI  | IOWA     | OTHER STATES |             |
| <b>SOFTWOODS:</b>  |             |             |            |            |           |          |              |             |
| BALSAF FIR         | 0           | 0           | 0          | 0          | 0         | 0        | 0            | 0           |
| CEDAR              | 0           | 0           | 0          | 0          | 0         | 0        | 0            | 0           |
| JACK PINE          | 0           | 0           | 0          | 0          | 0         | 0        | 0            | 0           |
| RED PINE           | 0           | 0           | 0          | 0          | 0         | 0        | 0            | 0           |
| WHITE PINE         | 0           | 0           | 0          | 0          | 0         | 0        | 0            | 0           |
| SPRUCE             | 0           | 0           | 0          | 0          | 0         | 0        | 0            | 0           |
| TAMARACK           | 0           | 0           | 0          | 0          | 0         | 0        | 0            | 0           |
| <b>TOTAL SWDS</b>  | <b>0</b>    | <b>0</b>    | <b>0</b>   | <b>0</b>   | <b>0</b>  | <b>0</b> | <b>0</b>     | <b>0</b>    |
| <b>HARDWOODS:</b>  |             |             |            |            |           |          |              |             |
| ASH                | 0           | 10          | 0          | 0          | 0         | 0        | 0            | 10          |
| ASPFN              | 67          | 10          | 393        | 0          | 0         | 0        | 0            | 460         |
| BALSAF POP         | 0           | 0           | 0          | 0          | 0         | 0        | 0            | 0           |
| BASSWOOD           | 171         | 502         | 0          | 0          | 0         | 0        | 0            | 673         |
| PAP. BIRCH         | 0           | 202         | 69         | 0          | 0         | 0        | 0            | 271         |
| YEL. BIRCH         | 0           | 2           | 16         | 0          | 0         | 0        | 0            | 18          |
| COTTONWOOD         | 36          | 1009        | 0          | 0          | 0         | 0        | 0            | 1045        |
| ELM                | 0           | 315         | 0          | 0          | 0         | 0        | 0            | 315         |
| HICKORY            | 0           | 0           | 0          | 0          | 0         | 0        | 0            | 0           |
| HARD MAPLE         | 5           | 466         | 0          | 0          | 0         | 0        | 0            | 471         |
| SOFT MAPLE         | 61          | 81          | 0          | 0          | 0         | 0        | 0            | 142         |
| RED OAK            | 26          | 1470        | 0          | 25         | 0         | 0        | 0            | 1521        |
| WHITE OAK          | 0           | 9           | 0          | 6          | 0         | 0        | 0            | 15          |
| WALNUT             | 0           | 0           | 0          | 0          | 56        | 0        | 0            | 56          |
| OTHER SPP.         | 0           | 0           | 0          | 79         | 0         | 0        | 0            | 79          |
| <b>TOTAL HWDS</b>  | <b>366</b>  | <b>4076</b> | <b>468</b> | <b>110</b> | <b>56</b> | <b>0</b> | <b>0</b>     | <b>5076</b> |
| <b>ALL SPECIES</b> | <b>366</b>  | <b>4076</b> | <b>468</b> | <b>110</b> | <b>56</b> | <b>0</b> | <b>0</b>     | <b>5076</b> |

Table 22.—*Veneer log production by unit, county and species, Minnesota, 1973*  
(In thousand board feet, International ¼-inch rule)

[illegible]

Table 23.—*Pole production by unit, county, and species, Minnesota, 1973*  
(In number of pieces)

| Unit and county             | Cedar | Jack pine | Red pine | Tamarack |
|-----------------------------|-------|-----------|----------|----------|
| <b>Northern Aspen-Birch</b> |       |           |          |          |
| Koochiching                 | —     | 284       | 563      | —        |
| Lake                        | —     | 4,400     | 3,660    | —        |
| St. Louis                   | —     | 11,295    | 12,273   | —        |
| Unit total                  | —     | 15,979    | 16,496   | —        |
| <b>Northern pine</b>        |       |           |          |          |
| Beltrami                    | —     | 8,176     | 9,850    | —        |
| Cass                        | —     | 51,471    | 15,424   | —        |
| Clearwater                  | —     | 4,691     | 1,349    | —        |
| Crow Wing                   | —     | 1,831     | 789      | —        |
| Hubbard                     | —     | 7,651     | 3,970    | —        |
| Itasca                      | 200   | 1,659     | 1,845    | —        |
| Lake of the Woods           | 750   | —         | —        | 300      |
| Roseau                      | —     | —         | —        | 750      |
| Unit total                  | 950   | 75,497    | 33,227   | 1,050    |
| All units                   | 950   | 91,458    | 49,723   | 1,050    |

Table 24.—*Commercial post production by unit, county, and species, Minnesota, 1973*  
(In thousand pieces)

| Unit and county             | Cedar | Jack pine | Red pine | White pine | Spruce | Tamarack |
|-----------------------------|-------|-----------|----------|------------|--------|----------|
| <b>Northern Aspen-Birch</b> |       |           |          |            |        |          |
| Koochiching                 | 74    | —         | —        | —          | —      | —        |
| St. Louis                   | 4     | 103       | 3        | —          | —      | —        |
| Unit total                  | 78    | 103       | 3        | —          | —      | —        |
| <b>Northern pine</b>        |       |           |          |            |        |          |
| Aitkin                      | —     | —         | —        | —          | —      | 1        |
| Beltrami                    | 13    | 471       | 42       | 10         | 5      | 20       |
| Cass                        | 1     | 200       | 41       | —          | —      | —        |
| Clearwater                  | —     | 14        | 3        | —          | —      | —        |
| Crow Wing                   | —     | 5         | 1        | —          | —      | —        |
| Hubbard                     | —     | 137       | 3        | —          | —      | —        |
| Itasca                      | 19    | 3         | 4        | —          | —      | —        |
| Lake of the Woods           | 48    | —         | —        | —          | —      | —        |
| Roseau                      | —     | —         | —        | —          | —      | 2        |
| Unit total                  | 81    | 830       | 94       | 10         | 5      | 23       |
| All units                   | 159   | 933       | 97       | 10         | 5      | 23       |

Table 25.— *Miscellaneous product<sup>1</sup> output by unit, county, and species, Minnesota, 1973*  
(In thousand cubic feet)

| NORTHERN ASPEN-BIRCH UNIT |               |              |             |     |       |                  |               |                |     |            |              |
|---------------------------|---------------|--------------|-------------|-----|-------|------------------|---------------|----------------|-----|------------|--------------|
| Unit and county           | Balsam<br>fir | Jack<br>pine | Red<br>pine | Ash | Aspen | Balsam<br>poplar | Bass-<br>wood | Paper<br>birch | Elm | Red<br>oak | White<br>oak |
| Carlton                   | —             | —            | —           | —   | 41    | —                | —             | 8              | —   | —          | —            |
| Koochiching               | —             | —            | 1           | —   | 71    | —                | —             | 8              | —   | —          | —            |
| Lake                      | 16            | —            | —           | —   | 98    | —                | —             | 649            | —   | —          | —            |
| St. Louis                 | 79            | 2            | 13          | —   | 1,419 | —                | —             | 121            | —   | —          | —            |
| Unit total                | 95            | 2            | 14          | —   | 1,629 | —                | —             | 786            | —   | —          | —            |
| NORTHERN PINE UNIT        |               |              |             |     |       |                  |               |                |     |            |              |
| Aitkin                    | —             | —            | —           | —   | 191   | —                | —             | 12             | —   | —          | —            |
| Beltrami                  | —             | 1            | 2           | —   | —     | —                | —             | —              | —   | —          | —            |
| Cass                      | —             | 43           | 67          | —   | 119   | —                | —             | —              | —   | —          | —            |
| Clearwater                | —             | 4            | 7           | —   | —     | —                | —             | —              | —   | —          | —            |
| Crow Wing                 | —             | 1            | 2           | —   | —     | —                | —             | —              | —   | —          | —            |
| Hubbard                   | —             | 1            | 4           | —   | —     | —                | —             | —              | —   | —          | —            |
| Itasca                    | 20            | 1            | 6           | —   | 1,670 | —                | —             | 78             | —   | —          | —            |
| Lake of<br>the Woods      | —             | 40           | —           | —   | 197   | —                | —             | —              | —   | —          | —            |
| Mahnomen                  | —             | —            | —           | —   | —     | —                | 22            | —              | —   | 24         | —            |
| Wadena                    | —             | —            | 41          | —   | 235   | 61               | —             | —              | —   | —          | —            |
| Unit total                | 20            | 91           | 129         | —   | 2,412 | 61               | 22            | 90             | —   | 24         | —            |
| CENTRAL HARDWOOD UNIT     |               |              |             |     |       |                  |               |                |     |            |              |
| Douglas                   | —             | —            | —           | 1   | 2     | —                | —             | —              | 2   | 2          | —            |
| Fillmore                  | —             | —            | —           | —   | —     | —                | —             | —              | —   | —          | 7            |
| Houston                   | —             | —            | —           | —   | —     | —                | —             | —              | —   | —          | 13           |
| Isanti                    | —             | —            | —           | —   | —     | —                | —             | —              | —   | 3          | —            |
| Kanabec                   | —             | —            | —           | —   | —     | —                | —             | —              | —   | 2          | —            |
| Otter Tail                | —             | —            | —           | 13  | 355   | 61               | 160           | 8              | 12  | 20         | —            |
| Pine                      | —             | —            | —           | —   | 12    | —                | —             | —              | —   | —          | —            |
| Todd                      | —             | —            | —           | 1   | 317   | 82               | 2             | —              | 2   | 2          | —            |
| Winona                    | —             | —            | —           | —   | —     | —                | —             | —              | —   | —          | 10           |
| Unit total                | —             | —            | —           | 15  | 686   | 143              | 162           | 8              | 16  | 29         | 30           |
| All Units                 | 115           | 93           | 143         | 15  | 4,727 | 204              | 184           | 884            | 16  | 53         | 30           |

<sup>1</sup> Particleboard bolts, piling, shaving bolts, charcoal wood, lath bolts, match bolts, cooperage bolts, and specialty bolts for dowels and nursery flats.

Table 26.—Residue produced at Minnesota primary wood-using mills by kind of material, type of use, unit, and county, 1973

(In thousand tons, green weight)

| COUNTY OR<br>UNIT AND<br>TYPE OF USE | NORTHERN ASPEN-BIRCH UNIT |          |           |          |          |          |          |          |
|--------------------------------------|---------------------------|----------|-----------|----------|----------|----------|----------|----------|
|                                      | WOOD RESIDUE              |          |           |          |          |          |          |          |
|                                      | TOTAL                     |          | COARSE 1/ |          | FINE 2/  |          | BARK     |          |
|                                      | SOFTWOOD                  | HARDWOOD | SOFTWOOD  | HARDWOOD | SOFTWOOD | HARDWOOD | SOFTWOOD | HARDWOOD |
| CARLTON                              |                           |          |           |          |          |          |          |          |
| INDUSTRIAL FUEL                      | 0                         | 0        | 0         | 0        | 0        | 0        | 0        | 4.15     |
| DOMESTIC FUEL                        | .06                       | .19      | .06       | .19      | 0        | 0        | .02      | .08      |
| MISCELLANEOUS 3/                     | .03                       | .11      | 0         | 0        | .03      | .11      | 0        | 0        |
| NOT USED                             | .05                       | 0        | .03       | 0        | .02      | 0        | .01      | 0        |
| TOTAL                                | .14                       | .30      | .09       | .19      | .05      | .11      | .03      | 4.23     |
| COOK                                 |                           |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | 5.07                      | 1.84     | 5.07      | 1.84     | 0        | 0        | 0        | 0        |
| INDUSTRIAL FUEL                      | .89                       | .75      | 0         | 0        | .89      | .75      | .43      | .16      |
| DOMESTIC FUEL                        | .02                       | .25      | .02       | .25      | 0        | 0        | 0        | .01      |
| NOT USED                             | 5.37                      | 2.43     | 2.07      | 1.25     | 3.30     | 1.18     | 2.38     | 1.24     |
| TOTAL                                | 11.35                     | 5.27     | 7.16      | 3.34     | 4.19     | 1.93     | 2.81     | 1.41     |
| KOOCHICHING                          |                           |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | 4.58                      | 3.88     | 3.02      | 3.68     | 1.56     | .20      | 0        | 0        |
| DOMESTIC FUEL                        | .12                       | .10      | .12       | .10      | 0        | 0        | .04      | .04      |
| MISCELLANEOUS 3/                     | 3.25                      | 0        | 3.25      | 0        | 0        | 0        | 0        | 0        |
| NOT USED                             | 3.33                      | 5.64     | .73       | 2.30     | 2.60     | 3.34     | 2.07     | 2.54     |
| TOTAL                                | 11.28                     | 9.62     | 7.12      | 6.08     | 4.16     | 3.54     | 2.11     | 2.58     |
| LAKE                                 |                           |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | 6.40                      | .80      | 6.40      | .80      | 0        | 0        | 0        | 0        |
| DOMESTIC FUEL                        | .16                       | .09      | .16       | .09      | 0        | 0        | .04      | .05      |
| MISCELLANEOUS 3/                     | .98                       | .13      | 0         | 0        | .98      | .13      | 0        | 0        |
| NOT USED                             | 3.10                      | 1.41     | .17       | .64      | 2.93     | .77      | 2.78     | .62      |
| TOTAL                                | 10.64                     | 2.43     | 6.73      | 1.53     | 3.91     | .90      | 2.82     | .67      |
| ST. LOUIS                            |                           |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | 4.98                      | 2.40     | 4.98      | 2.40     | 0        | 0        | 0        | 0        |
| INDUSTRIAL FUEL                      | 0                         | .18      | 0         | 0        | 0        | .18      | .24      | 1.72     |
| DOMESTIC FUEL                        | 1.61                      | .25      | 1.60      | .25      | .01      | 0        | .62      | .09      |
| MISCELLANEOUS 3/                     | .36                       | .21      | .20       | .13      | .16      | .08      | .05      | .06      |
| NOT USED                             | 10.24                     | 18.70    | 4.08      | 10.97    | 6.16     | 7.73     | 3.64     | 6.56     |
| TOTAL                                | 17.19                     | 21.74    | 10.86     | 13.75    | 6.33     | 7.99     | 4.55     | 8.43     |
| ALL COUNTIES NORTHERN ASPEN-BIRCH    |                           |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | 21.03                     | 8.92     | 19.47     | 8.72     | 1.56     | .20      | 0        | 0        |
| INDUSTRIAL FUEL                      | .89                       | .93      | 0         | 0        | .89      | .93      | .67      | 6.03     |
| DOMESTIC FUEL                        | 1.97                      | .88      | 1.96      | .88      | .01      | 0        | .72      | .27      |
| MISCELLANEOUS 3/                     | 4.62                      | .45      | 3.45      | .13      | 1.17     | .32      | .05      | .06      |
| NOT USED                             | 22.09                     | 28.18    | 7.08      | 15.16    | 15.01    | 13.02    | 10.88    | 10.96    |
| TOTAL                                | 50.60                     | 39.36    | 31.96     | 24.89    | 18.64    | 14.47    | 12.32    | 17.32    |

(TABLE 26 CONTINUED ON NEXT PAGE)

(TABLE 26 CONTINUED)

## NORTHMAN PINE UNIT

| COUNTY OR<br>UNIT AND<br>TYPE OF USE | WOOD RESIDUE |              |              |              |             |              |             |              |
|--------------------------------------|--------------|--------------|--------------|--------------|-------------|--------------|-------------|--------------|
|                                      | TOTAL        |              | COARSE 1/    |              | FINE 2/     |              | BARK        |              |
|                                      | SOFTWOOD     | HARDWOOD     | SOFTWOOD     | HARDWOOD     | SOFTWOOD    | HARDWOOD     | SOFTWOOD    | HARDWOOD     |
|                                      |              |              |              |              |             |              |             |              |
| <b>AITKIN</b>                        |              |              |              |              |             |              |             |              |
| FIBER PRODUCTS                       | .88          | 3.52         | .88          | 3.52         | 0           | 0            | 0           | 0            |
| CHARCOAL                             | 0            | 1.23         | 0            | 1.23         | 0           | 0            | 0           | .52          |
| DOMESTIC FUEL                        | .44          | 3.34         | .44          | 3.34         | 0           | 0            | .18         | 1.25         |
| MISCELLANEOUS 3/                     | .02          | .13          | 0            | 0            | .02         | .13          | 0           | 0            |
| NOT USED                             | .96          | 7.09         | .14          | 1.39         | .82         | 5.70         | .45         | 2.48         |
| <b>TOTAL</b>                         | <b>2.30</b>  | <b>15.31</b> | <b>1.46</b>  | <b>9.48</b>  | <b>.84</b>  | <b>5.83</b>  | <b>.63</b>  | <b>4.25</b>  |
| <b>BECKER</b>                        |              |              |              |              |             |              |             |              |
| DOMESTIC FUEL                        | .53          | 1.42         | .53          | 1.37         | 0           | .05          | .16         | .11          |
| MISCELLANEOUS 3/                     | .42          | .11          | 0            | 0            | .42         | .11          | 0           | 0            |
| NOT USED                             | 1.55         | .84          | 1.04         | .12          | .51         | .72          | .47         | .54          |
| <b>TOTAL</b>                         | <b>2.50</b>  | <b>2.37</b>  | <b>1.57</b>  | <b>1.49</b>  | <b>.93</b>  | <b>.88</b>   | <b>.63</b>  | <b>.65</b>   |
| <b>BELTRAMI</b>                      |              |              |              |              |             |              |             |              |
| FIBER PRODUCTS                       | 4.11         | 1.90         | 4.11         | 1.90         | 0           | 0            | 0           | 0            |
| INDUSTRIAL FUEL                      | .32          | 1.90         | .32          | 1.90         | 0           | 0            | .09         | .21          |
| DOMESTIC FUEL                        | .37          | .63          | .37          | .58          | 0           | .05          | .13         | .21          |
| MISCELLANEOUS 3/                     | .17          | .33          | 0            | 0            | .17         | .33          | .01         | 0            |
| NOT USED                             | 4.40         | 2.31         | 1.11         | .08          | 3.29        | 2.23         | 2.43        | 1.49         |
| <b>TOTAL</b>                         | <b>9.37</b>  | <b>7.07</b>  | <b>5.91</b>  | <b>4.46</b>  | <b>3.46</b> | <b>2.61</b>  | <b>2.66</b> | <b>1.91</b>  |
| <b>CASS</b>                          |              |              |              |              |             |              |             |              |
| INDUSTRIAL FUEL                      | .04          | .09          | .04          | .09          | 0           | 0            | 1.61        | .04          |
| DOMESTIC FUEL                        | .13          | .05          | .13          | .05          | 0           | 0            | .67         | .02          |
| MISCELLANEOUS 3/                     | .40          | 0            | .40          | 0            | 0           | 0            | .17         | 0            |
| NOT USED                             | 3.38         | 3.00         | 1.93         | 1.85         | 1.45        | 1.15         | 3.01        | .79          |
| <b>TOTAL</b>                         | <b>3.95</b>  | <b>3.14</b>  | <b>2.50</b>  | <b>1.99</b>  | <b>1.45</b> | <b>1.15</b>  | <b>5.46</b> | <b>.85</b>   |
| <b>CLEARWATER</b>                    |              |              |              |              |             |              |             |              |
| FIBER PRODUCTS                       | 2.70         | 5.61         | 2.70         | 5.61         | 0           | 0            | 0           | 0            |
| DOMESTIC FUEL                        | .05          | .07          | .05          | .07          | 0           | 0            | .02         | .03          |
| MISCELLANEOUS 3/                     | .03          | .04          | 0            | 0            | .03         | .04          | 0           | 0            |
| NOT USED                             | 3.04         | 10.74        | .93          | 4.72         | 2.11        | 6.02         | 1.54        | 4.39         |
| <b>TOTAL</b>                         | <b>5.82</b>  | <b>16.46</b> | <b>3.68</b>  | <b>10.40</b> | <b>2.14</b> | <b>6.06</b>  | <b>1.56</b> | <b>4.42</b>  |
| <b>CROW WING</b>                     |              |              |              |              |             |              |             |              |
| DOMESTIC FUEL                        | .30          | .09          | .30          | .09          | 0           | 0            | .12         | .03          |
| MISCELLANEOUS 3/                     | .01          | 0            | 0            | 0            | .01         | 0            | 0           | 0            |
| NOT USED                             | 1.22         | .77          | .66          | .45          | .56         | .32          | .28         | .19          |
| <b>TOTAL</b>                         | <b>1.53</b>  | <b>.86</b>   | <b>.96</b>   | <b>.54</b>   | <b>.57</b>  | <b>.32</b>   | <b>.40</b>  | <b>.22</b>   |
| <b>HUBBARD</b>                       |              |              |              |              |             |              |             |              |
| DOMESTIC FUEL                        | .55          | .09          | .55          | .09          | 0           | 0            | .24         | .05          |
| MISCELLANEOUS 3/                     | .19          | .03          | .01          | .01          | .18         | .02          | 0           | 0            |
| NOT USED                             | 3.02         | 1.37         | 1.81         | .84          | 1.21        | .53          | 1.02        | .36          |
| <b>TOTAL</b>                         | <b>3.76</b>  | <b>1.49</b>  | <b>2.37</b>  | <b>.94</b>   | <b>1.39</b> | <b>.55</b>   | <b>1.26</b> | <b>.41</b>   |
| <b>ITASCA</b>                        |              |              |              |              |             |              |             |              |
| FIBER PRODUCTS                       | 10.93        | 40.29        | 10.93        | 36.29        | 0           | 4.00         | 0           | .17          |
| DOMESTIC FUEL                        | .78          | 2.36         | .78          | 2.36         | 0           | 0            | .32         | 1.02         |
| MISCELLANEOUS 3/                     | 3.07         | 2.89         | .41          | .79          | 2.66        | 2.10         | 0           | 0            |
| NOT USED                             | 8.41         | 27.97        | 2.55         | 8.01         | 5.86        | 19.96        | 5.48        | 17.89        |
| <b>TOTAL</b>                         | <b>23.19</b> | <b>73.51</b> | <b>14.67</b> | <b>47.45</b> | <b>8.52</b> | <b>26.06</b> | <b>5.80</b> | <b>19.08</b> |
| <b>LAKE OF THE WOODS</b>             |              |              |              |              |             |              |             |              |
| DOMESTIC FUEL                        | .15          | .06          | .15          | .06          | 0           | 0            | .04         | .03          |
| MISCELLANEOUS 3/                     | .03          | 0            | 0            | 0            | .03         | 0            | 0           | 0            |
| NOT USED                             | 1.51         | .13          | .92          | .06          | .59         | .07          | .39         | .03          |
| <b>TOTAL</b>                         | <b>1.69</b>  | <b>.19</b>   | <b>1.07</b>  | <b>.12</b>   | <b>.62</b>  | <b>.07</b>   | <b>.43</b>  | <b>.06</b>   |
| <b>MAHANOMEN</b>                     |              |              |              |              |             |              |             |              |
| DOMESTIC FUEL                        | .03          | .41          | .03          | .41          | 0           | 0            | .01         | .12          |
| MISCELLANEOUS 3/                     | 0            | .01          | 0            | 0            | 0           | .01          | 0           | 0            |
| NOT USED                             | .32          | 5.59         | .20          | 3.12         | .12         | 2.47         | .09         | 1.51         |
| <b>TOTAL</b>                         | <b>.35</b>   | <b>6.01</b>  | <b>.23</b>   | <b>3.53</b>  | <b>.12</b>  | <b>2.48</b>  | <b>.10</b>  | <b>1.63</b>  |
| <b>ROSEAU</b>                        |              |              |              |              |             |              |             |              |
| FIBER PRODUCTS                       | .05          | .03          | .05          | .03          | 0           | 0            | 0           | 0            |
| DOMESTIC FUEL                        | 1.71         | 0            | 1.26         | 0            | .45         | 0            | .51         | 0            |
| MISCELLANEOUS 3/                     | .31          | 0            | 0            | 0            | .31         | 0            | .23         | 0            |
| NOT USED                             | 4.48         | .31          | 2.82         | .19          | 1.66        | .12          | 1.09        | .09          |
| <b>TOTAL</b>                         | <b>6.55</b>  | <b>.34</b>   | <b>4.13</b>  | <b>.22</b>   | <b>2.42</b> | <b>.12</b>   | <b>1.83</b> | <b>.09</b>   |
| <b>WADENA</b>                        |              |              |              |              |             |              |             |              |
| DOMESTIC FUEL                        | .20          | .40          | .20          | .40          | 0           | 0            | .09         | .17          |
| MISCELLANEOUS 3/                     | .06          | 0            | 0            | 0            | .06         | 0            | 0           | 0            |
| NOT USED                             | 1.06         | 6.56         | .62          | 3.99         | .44         | 2.57         | .27         | 1.69         |
| <b>TOTAL</b>                         | <b>1.32</b>  | <b>6.96</b>  | <b>.82</b>   | <b>4.39</b>  | <b>.50</b>  | <b>2.57</b>  | <b>.36</b>  | <b>1.86</b>  |

(TABLE 26 CONTINUED ON NEXT PAGE)

(TABLE 26 CONTINUED)

## NORTHERN PINE UNIT (continued)

| COUNTY OR<br>UNIT AND<br>TYPE OF USE | WOOD RESIDUE |          |           |          |          |          |          |          |
|--------------------------------------|--------------|----------|-----------|----------|----------|----------|----------|----------|
|                                      | TOTAL        |          | COARSE 1/ |          | FINE 2/  |          | BARK     |          |
|                                      | SOFTWOOD     | HARDWOOD | SOFTWOOD  | HARDWOOD | SOFTWOOD | HARDWOOD | SOFTWOOD | HARDWOOD |
|                                      |              |          |           |          |          |          |          |          |
| ALL COUNTIES NORTHERN PINE           |              |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | 18.67        | 51.35    | 18.67     | 47.35    | 0        | 4.00     | 0        | .17      |
| CHARCOAL                             | 0            | 1.23     | 0         | 1.23     | 0        | 0        | 0        | .52      |
| INDUSTRIAL FUEL                      | .36          | 1.99     | .36       | 1.99     | 0        | 0        | 1.70     | .25      |
| DOMESTIC FUEL                        | 5.24         | 8.92     | 4.79      | 8.82     | .45      | .10      | 2.49     | 3.04     |
| MISCELLANEOUS 3/                     | 4.71         | 3.54     | .82       | .80      | 3.89     | 2.74     | .41      | 0        |
| NOT USED                             | 33.35        | 66.68    | 14.73     | 24.82    | 18.62    | 41.86    | 16.52    | 31.45    |
| TOTAL                                | 62.33        | 133.71   | 39.37     | 85.01    | 22.96    | 48.70    | 21.12    | 35.43    |
| CENTRAL HARDWOODS UNIT               |              |          |           |          |          |          |          |          |
| ANOKA                                |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | .01          | .73      | .01       | .46      | 0        | .27      | 0        | .20      |
| TOTAL                                | .01          | .73      | .01       | .46      | 0        | .27      | 0        | .20      |
| DOUGLAS                              |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | .25      | 0         | .25      | 0        | 0        | 0        | .07      |
| MISCELLANEOUS 3/                     | 0            | .08      | 0         | .04      | 0        | .04      | 0        | 0        |
| NOT USED                             | 0            | .22      | 0         | .06      | 0        | .16      | 0        | .08      |
| TOTAL                                | 0            | .55      | 0         | .35      | 0        | .20      | 0        | .15      |
| FILLMORE                             |              |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | 0            | 5.30     | 0         | 5.30     | 0        | 0        | 0        | 0        |
| DOMESTIC FUEL                        | 0            | .39      | 0         | .39      | 0        | 0        | 0        | .03      |
| MISCELLANEOUS 3/                     | 0            | .57      | 0         | 0        | 0        | .57      | 0        | .19      |
| NOT USED                             | 0            | 2.84     | 0         | .06      | 0        | 2.78     | 0        | 2.23     |
| TOTAL                                | 0            | 9.10     | 0         | 5.75     | 0        | 3.35     | 0        | 2.45     |
| GOODHUE                              |              |          |           |          |          |          |          |          |
| CHARCOAL                             | 0            | 1.56     | 0         | 1.56     | 0        | 0        | 0        | .66      |
| DOMESTIC FUEL                        | 0            | .26      | 0         | .26      | 0        | 0        | 0        | .11      |
| MISCELLANEOUS 3/                     | 0            | 1.50     | 0         | 0        | 0        | 1.50     | 0        | 0        |
| NOT USED                             | .13          | .80      | .08       | .78      | .05      | .02      | .02      | .33      |
| TOTAL                                | .13          | 4.12     | .08       | 2.60     | .05      | 1.52     | .02      | 1.10     |
| HOUSTON                              |              |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | 0            | 5.27     | 0         | 5.27     | 0        | 0        | 0        | 0        |
| DOMESTIC FUEL                        | 0            | 3.05     | 0         | .98      | 0        | 2.07     | 0        | .35      |
| MISCELLANEOUS 3/                     | 0            | 1.72     | 0         | 0        | 0        | 1.72     | 0        | .17      |
| NOT USED                             | 0            | 1.85     | 0         | .60      | 0        | 1.25     | 0        | 2.58     |
| TOTAL                                | 0            | 11.89    | 0         | 6.85     | 0        | 5.04     | 0        | 3.10     |
| ISANTI                               |              |          |           |          |          |          |          |          |
| NOT USED                             | 0            | .85      | 0         | .54      | 0        | .31      | 0        | .23      |
| TOTAL                                | 0            | .85      | 0         | .54      | 0        | .31      | 0        | .23      |
| KANABEC                              |              |          |           |          |          |          |          |          |
| CHARCOAL                             | 0            | 2.68     | 0         | 2.68     | 0        | 0        | 0        | 1.14     |
| DOMESTIC FUEL                        | 0            | 1.56     | 0         | 0        | 0        | 1.56     | 0        | 0        |
| TOTAL                                | 0            | 4.24     | 0         | 2.68     | 0        | 1.56     | 0        | 1.14     |
| LE SUEUR                             |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | 2.81     | 0         | 2.81     | 0        | 0        | 0        | .34      |
| MISCELLANEOUS 3/                     | 0            | 1.72     | 0         | 0        | 0        | 1.72     | 0        | .17      |
| NOT USED                             | 0            | .77      | 0         | .54      | 0        | .23      | 0        | .91      |
| TOTAL                                | 0            | 5.30     | 0         | 3.35     | 0        | 1.95     | 0        | 1.42     |
| MILLE LACS                           |              |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | .15          | 9.31     | .15       | 9.31     | 0        | 0        | 0        | 0        |
| INDUSTRIAL FUEL                      | 0            | .06      | 0         | .06      | 0        | 0        | 0        | .05      |
| DOMESTIC FUEL                        | .01          | .22      | .01       | .21      | 0        | .01      | 0        | .15      |
| MISCELLANEOUS 3/                     | .07          | 4.06     | 0         | 0        | .07      | 4.06     | 0        | 0        |
| NOT USED                             | .02          | 1.76     | 0         | 0        | .02      | 1.76     | .06      | 3.96     |
| TOTAL                                | .25          | 15.41    | .16       | 9.58     | .09      | 5.83     | .06      | 4.16     |
| MORRISON                             |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | .04      | 0         | .04      | 0        | 0        | 0        | .01      |
| MISCELLANEOUS 3/                     | 0            | 0        | 0         | 0        | 0        | 0        | 0        | 0        |
| NOT USED                             | .27          | .76      | .16       | .47      | .11      | .29      | .08      | .20      |
| TOTAL                                | .27          | .80      | .16       | .51      | .11      | .29      | .08      | .21      |
| OTTER TAIL                           |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | .02          | .24      | .02       | .24      | 0        | 0        | .01      | .10      |
| MISCELLANEOUS 3/                     | .01          | .27      | .01       | .03      | 0        | .24      | 0        | .01      |
| NOT USED                             | .11          | .86      | .06       | .60      | .05      | .26      | .03      | .82      |
| TOTAL                                | .14          | 1.37     | .09       | .87      | .05      | .50      | .04      | .93      |
| PINE                                 |              |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | 0            | 4.56     | 0         | 4.56     | 0        | 0        | 0        | 0        |
| NOT USED                             | 0            | 2.65     | 0         | 0        | 0        | 2.65     | 0        | 1.94     |
| TOTAL                                | 0            | 7.21     | 0         | 4.56     | 0        | 2.65     | 0        | 1.94     |

(TABLE 26 CONTINUED ON NEXT PAGE)

(TABLE 26 CONTINUED)

## CENTRAL HARDWOODS UNIT (continued)

| COUNTY OR<br>UNIT AND<br>TYPE OF USE  | WOOD RESIDUE |          |           |          |          |          |          |          |
|---------------------------------------|--------------|----------|-----------|----------|----------|----------|----------|----------|
|                                       | TOTAL        |          | COARSE 1/ |          | FINE 2/  |          | BARK     |          |
|                                       | SOFTWOOD     | HARDWOOD | SOFTWOOD  | HARDWOOD | SOFTWOOD | HARDWOOD | SOFTWOOD | HARDWOOD |
| <b>RICE</b>                           |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                         | 0            | .07      | 0         | .07      | 0        | 0        | 0        | .03      |
| MISCELLANEOUS 3/                      | 0            | 0        | 0         | 0        | 0        | 0        | 0        | 0        |
| NOT USED                              | .01          | .20      | .01       | .20      | 0        | 0        | 0        | .08      |
| <b>TOTAL</b>                          | .01          | .27      | .01       | .27      | 0        | 0        | 0        | .11      |
| <b>SCOTT</b>                          |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                         | 0            | .67      | 0         | .67      | 0        | 0        | 0        | .29      |
| MISCELLANEOUS 3/                      | 0            | .39      | 0         | 0        | 0        | .39      | 0        | 0        |
| <b>TOTAL</b>                          | 0            | 1.06     | 0         | .67      | 0        | .39      | 0        | .29      |
| <b>STEARNS</b>                        |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                         | 0            | 1.07     | 0         | .93      | 0        | .14      | 0        | .10      |
| MISCELLANEOUS 3/                      | 0            | .40      | 0         | 0        | 0        | .40      | 0        | 0        |
| NOT USED                              | 0            | 0        | 0         | 0        | 0        | 0        | 0        | .29      |
| <b>TOTAL</b>                          | 0            | 1.47     | 0         | .93      | 0        | .54      | 0        | .39      |
| <b>WABASHA</b>                        |              |          |           |          |          |          |          |          |
| FIBER PRODUCTS                        | 0            | 1.21     | 0         | 1.21     | 0        | 0        | 0        | 0        |
| DOMESTIC FUEL                         | 0            | .14      | 0         | .14      | 0        | 0        | 0        | 0        |
| MISCELLANEOUS 3/                      | 0            | .62      | 0         | 0        | 0        | .62      | 0        | .17      |
| NOT USED                              | 0            | .16      | 0         | 0        | 0        | .16      | 0        | .40      |
| <b>TOTAL</b>                          | 0            | 2.13     | 0         | 1.35     | 0        | .78      | 0        | .57      |
| <b>WINONA</b>                         |              |          |           |          |          |          |          |          |
| FIBER PRODUCTS                        | 0            | 3.34     | 0         | 3.34     | 0        | 0        | 0        | 0        |
| DOMESTIC FUEL                         | 0            | .18      | 0         | .18      | 0        | 0        | 0        | 0        |
| MISCELLANEOUS 3/                      | 0            | .19      | 0         | 0        | 0        | .19      | 0        | 0        |
| NOT USED                              | 0            | 1.85     | 0         | 0        | 0        | 1.85     | 0        | 1.49     |
| <b>TOTAL</b>                          | 0            | 5.56     | 0         | 3.52     | 0        | 2.04     | 0        | 1.49     |
| <b>WRIGHT</b>                         |              |          |           |          |          |          |          |          |
| INDUSTRIAL FUEL                       | 0            | .07      | 0         | .02      | 0        | .05      | 0        | .01      |
| DOMESTIC FUEL                         | 0            | .21      | 0         | .19      | 0        | .02      | 0        | .05      |
| MISCELLANEOUS 3/                      | 0            | .10      | 0         | 0        | 0        | .10      | 0        | 0        |
| NOT USED                              | 0            | .05      | 0         | 0        | 0        | .05      | 0        | .06      |
| <b>TOTAL</b>                          | 0            | .43      | 0         | .21      | 0        | .22      | 0        | .12      |
| <b>ALL COUNTIES CENTRAL HARDWOODS</b> |              |          |           |          |          |          |          |          |
| FIBER PRODUCTS                        | .15          | 28.99    | .15       | 28.99    | 0        | 0        | 0        | 0        |
| CHARCOAL                              | 0            | 4.24     | 0         | 4.24     | 0        | 0        | 0        | 1.80     |
| INDUSTRIAL FUEL                       | 0            | .13      | 0         | .08      | 0        | .05      | 0        | .06      |
| DOMESTIC FUEL                         | .04          | 11.89    | .04       | 7.82     | 0        | 4.07     | .01      | 1.43     |
| MISCELLANEOUS 3/                      | .08          | 11.62    | .01       | .07      | .07      | 11.55    | 0        | .71      |
| NOT USED                              | .54          | 15.62    | .31       | 3.85     | .23      | 11.77    | .19      | 15.60    |
| <b>TOTAL</b>                          | .81          | 72.49    | .51       | 45.05    | .30      | 27.44    | .20      | 20.00    |

(TABLE 26 CONTINUED ON NEXT PAGE)

(TABLE 26 CONTINUED)

## PRAIRIE UNIT

| COUNTY OR<br>UNIT AND<br>TYPE OF USE | WOOD RESIDUE |          |           |          |          |          |          |          |
|--------------------------------------|--------------|----------|-----------|----------|----------|----------|----------|----------|
|                                      | TOTAL        |          | COARSE 1/ |          | FINE 2/  |          | BARK     |          |
|                                      | SOFTWOOD     | HARDWOOD | SOFTWOOD  | HARDWOOD | SOFTWOOD | HARDWOOD | SOFTWOOD | HARDWOOD |
|                                      |              |          |           |          |          |          |          |          |
| BLUE EARTH                           |              |          |           |          |          |          |          |          |
| MISCELLANEOUS 3/                     | 0            | .01      | 0         | 0        | 0        | .01      | 0        | 0        |
| NOT USED                             | 0            | .04      | 0         | .03      | 0        | .01      | 0        | .01      |
| TOTAL                                | 0            | .05      | 0         | .03      | 0        | .02      | 0        | .01      |
| BROWN                                |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | .11      | 0         | .11      | 0        | 0        | 0        | .05      |
| MISCELLANEOUS 3/                     | 0            | .06      | 0         | 0        | 0        | .06      | 0        | 0        |
| TOTAL                                | 0            | .17      | 0         | .11      | 0        | .06      | 0        | .05      |
| FARIBAULT                            |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | .71      | 0         | .55      | 0        | .16      | 0        | .24      |
| NOT USED                             | 0            | .16      | 0         | 0        | 0        | .16      | 0        | 0        |
| TOTAL                                | 0            | .87      | 0         | .55      | 0        | .32      | 0        | .24      |
| KANDIYOH                             |              |          |           |          |          |          |          |          |
| NOT USED                             | 0            | 0        | 0         | 0        | 0        | 0        | 0        | 0        |
| TOTAL                                | 0            | 0        | 0         | 0        | 0        | 0        | 0        | 0        |
| MCLEOD                               |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | 3.53     | 0         | 3.53     | 0        | 0        | 0        | 1.51     |
| MISCELLANEOUS 3/                     | 0            | 1.33     | 0         | 0        | 0        | 1.33     | 0        | 0        |
| NOT USED                             | 0            | 1.99     | 0         | .80      | 0        | 1.19     | 0        | .34      |
| TOTAL                                | 0            | 6.85     | 0         | 4.33     | 0        | 2.52     | 0        | 1.85     |
| MEEKER                               |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | .05      | 0         | .05      | 0        | 0        | 0        | .02      |
| MISCELLANEOUS 3/                     | 0            | .01      | 0         | 0        | 0        | .01      | 0        | 0        |
| NOT USED                             | 0            | .09      | 0         | .05      | 0        | .04      | 0        | .02      |
| TOTAL                                | 0            | .15      | 0         | .10      | 0        | .05      | 0        | .04      |
| REDWOOD                              |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | .05      | 0         | .05      | 0        | 0        | 0        | .02      |
| MISCELLANEOUS 3/                     | 0            | .01      | 0         | 0        | 0        | .01      | 0        | 0        |
| NOT USED                             | 0            | .15      | 0         | .08      | 0        | .07      | 0        | .03      |
| TOTAL                                | 0            | .21      | 0         | .13      | 0        | .08      | 0        | .05      |
| SIBLEY                               |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | .01      | 0         | .01      | 0        | 0        | 0        | .02      |
| MISCELLANEOUS 3/                     | 0            | .12      | 0         | .04      | 0        | .08      | 0        | .02      |
| TOTAL                                | 0            | .13      | 0         | .05      | 0        | .08      | 0        | .04      |
| STEVENS                              |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | .01      | 0         | .01      | 0        | 0        | 0        | 0        |
| MISCELLANEOUS 3/                     | 0            | 0        | 0         | 0        | 0        | 0        | 0        | 0        |
| NOT USED                             | 0            | .03      | 0         | .02      | 0        | .01      | 0        | .01      |
| TOTAL                                | 0            | .04      | 0         | .03      | 0        | .01      | 0        | .01      |
| ALL COUNTIES PRAIRIE                 |              |          |           |          |          |          |          |          |
| DOMESTIC FUEL                        | 0            | 4.47     | 0         | 4.31     | 0        | .16      | 0        | 1.86     |
| MISCELLANEOUS 3/                     | 0            | 1.54     | 0         | .04      | 0        | 1.50     | 0        | .02      |
| NOT USED                             | 0            | 2.46     | 0         | .98      | 0        | 1.48     | 0        | .41      |
| TOTAL                                | 0            | 8.47     | 0         | 5.33     | 0        | 3.14     | 0        | 2.29     |
| ALL UNITS                            |              |          |           |          |          |          |          |          |
| TOTAL MINNESOTA                      |              |          |           |          |          |          |          |          |
| FIBER PRODUCTS                       | 39.85        | 89.26    | 38.29     | 85.06    | 1.56     | 4.20     | 0        | .17      |
| CHARCOAL                             | 0            | 5.47     | 0         | 5.47     | 0        | 0        | 0        | 2.32     |
| INDUSTRIAL FUEL                      | 1.25         | 3.05     | .36       | 2.07     | .89      | .98      | 2.37     | 6.34     |
| DOMESTIC FUEL                        | 7.25         | 26.16    | 6.79      | 21.83    | .46      | 4.33     | 3.22     | 7.00     |
| MISCELLANEOUS 3/                     | 9.41         | 17.15    | 4.28      | 1.04     | 5.13     | 16.11    | .46      | .79      |
| NOT USED                             | 55.98        | 112.94   | 22.12     | 44.81    | 33.86    | 68.13    | 27.59    | 58.42    |
| TOTAL                                | 113.74       | 254.03   | 71.84     | 160.28   | 41.90    | 93.75    | 33.64    | 75.04    |

1/ SUITABLE FOR CHIPPING SUCH AS SLABS, EDGINGS, VENEER CORES, ETC.

2/ NOT SUITABLE FOR CHIPPING SUCH AS SAWDUST, VENEER CLIPPINGS, ETC.

3/ LIVESTOCK BEDDING, MULCH, SMALL DIMENSION, AND SPECIALTY ITEMS.

**Blyth, James E., Steven Wilhelm, and Jerold T. Hahn.**

**1979. Primary forest products industry and timber use, Minnesota, 1973. U.S. Dep. Agric. For. Serv., Resour. Bull. NC-39, 34 p. North Cent. For. Exp. Stn., St. Paul, Minnesota.**

**Discusses recent Minnesota forest industry trends; timber removals for industrial roundwood in 1973; production and receipts in 1973 of pulpwood, saw logs, and other industrial roundwood products. Shows trends in pulpwood and veneer log production and compares saw log production in 1960 and 1973. Discusses primary wood-using mill residue and its disposition.**

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**OXFORD: 792:791(776). KEY WORDS: pulpwood, saw logs, production, trends, wood residue, timber removals.**

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**OXFORD: 792:791(776). KEY WORDS: pulpwood, saw logs, production, trends, wood residue, timber removals.**



*Sing along with Woody and help stop pollution.*